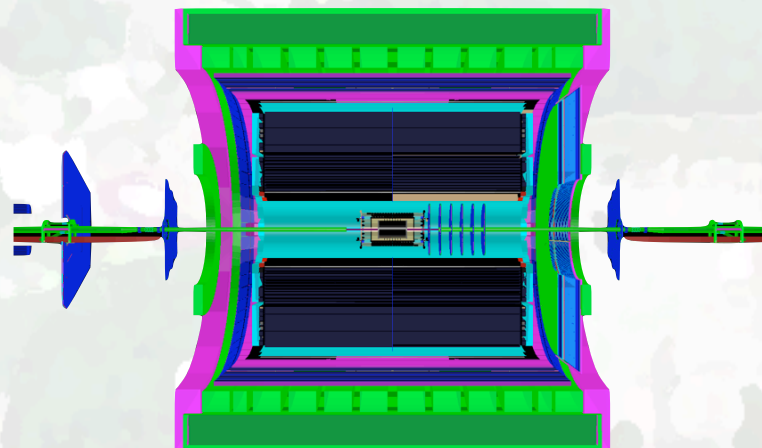


The STAR Forward GEM Tracker (FGT)

Bernd Surrow
(On behalf of the STAR Collaboration)

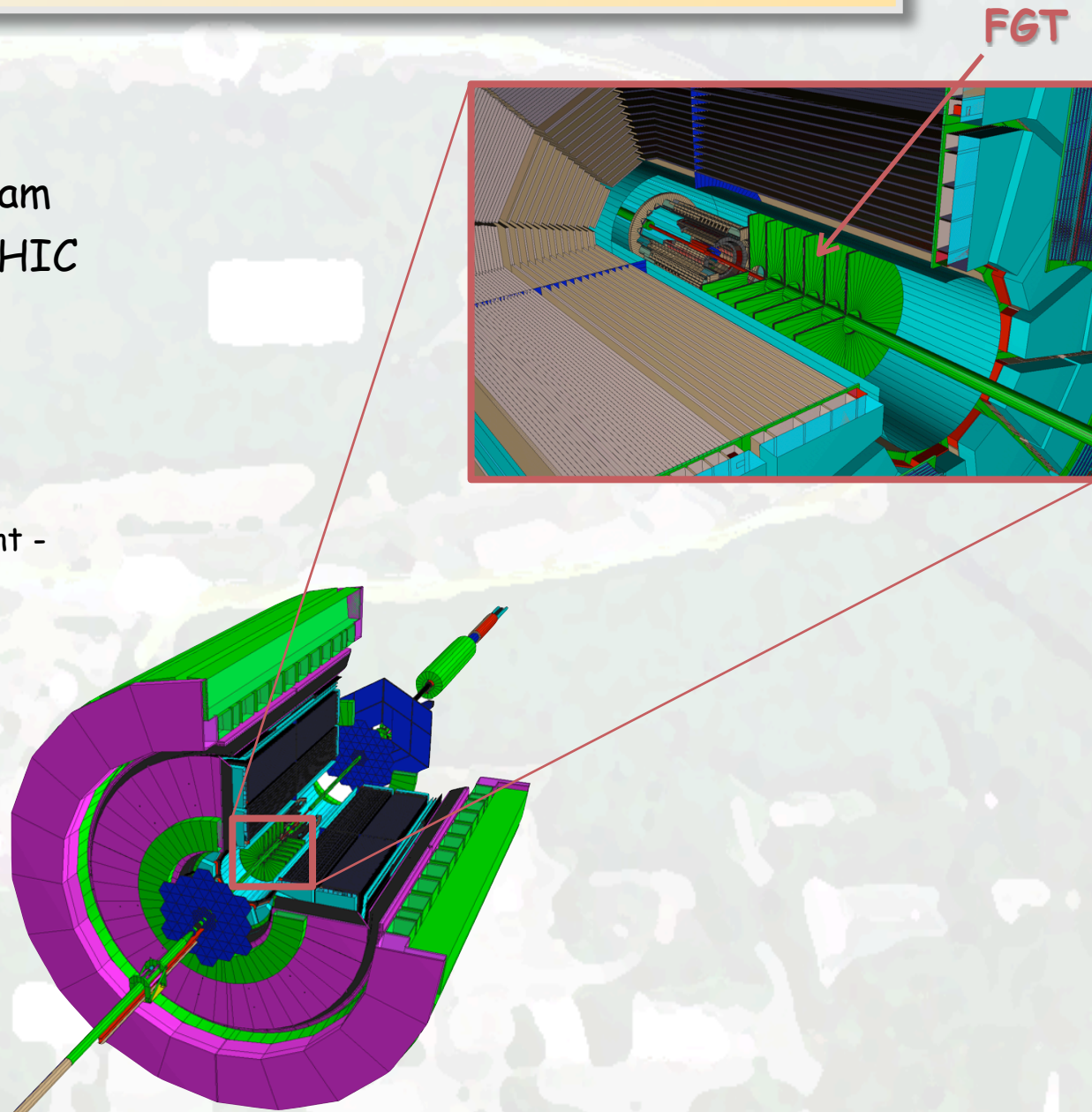


Massachusetts
Institute of
Technology



Outline

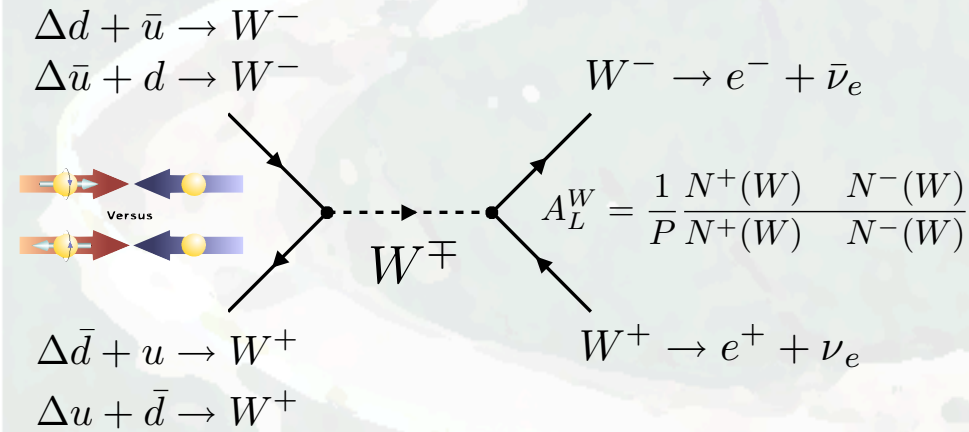
- Physics motivation - W program in polarized pp collisions at RHIC
- **FGT** Technical Realization
 - Triple-GEM detector development - R&D
 - Mechanical design
 - Front-End Electronics
- Summary



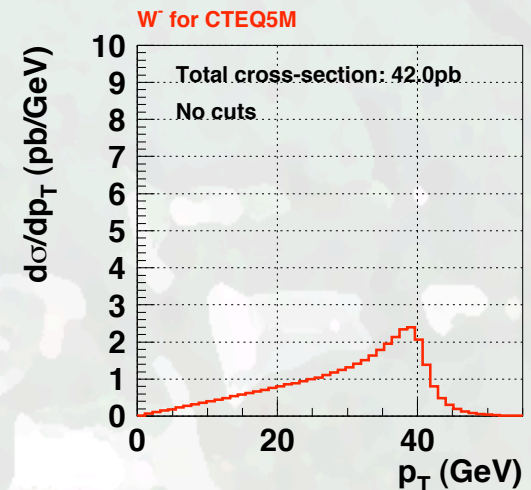
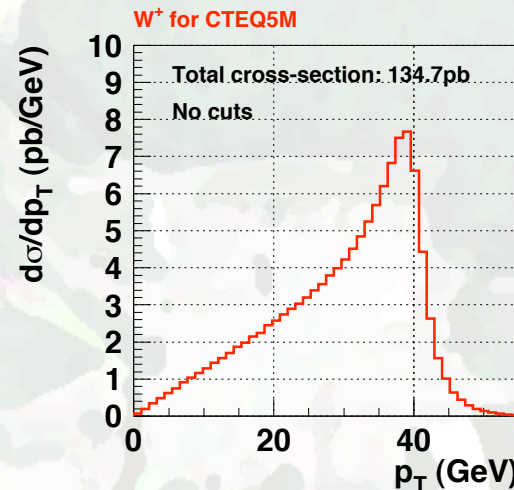
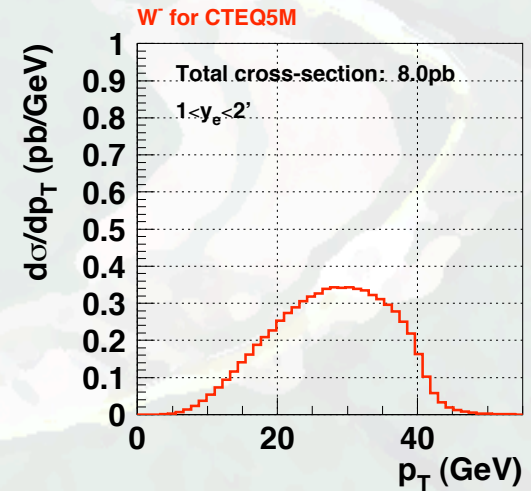
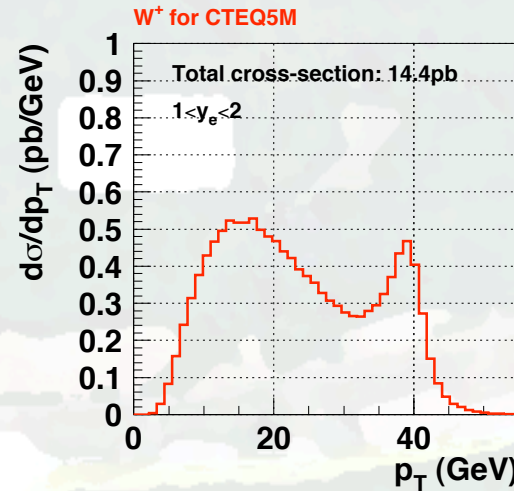
FGT Physics motivation - W program

Quark / Anti-Quark Polarization - W production

RHICBOS W simulation at 500GeV CME



- **Key signature:** High p_T lepton (e^-/e^+ or μ^-/μ^+) (Max. $M_W/2$) - Selection of W^-/W^+ : Charge sign discrimination of high p_T lepton
- **Required:** Lepton/Hadron discrimination



FGT Technical realization

□ SBIR proposal

○ SBIR: Small Business Innovation Research: US Government (DOE) funded program

- ☑ Phase I: Explore feasibility of innovative concepts with award of up to \$100k
- ☑ Phase II: Principal R&D effort with award of up to \$750k
- Phase III: Commercial application

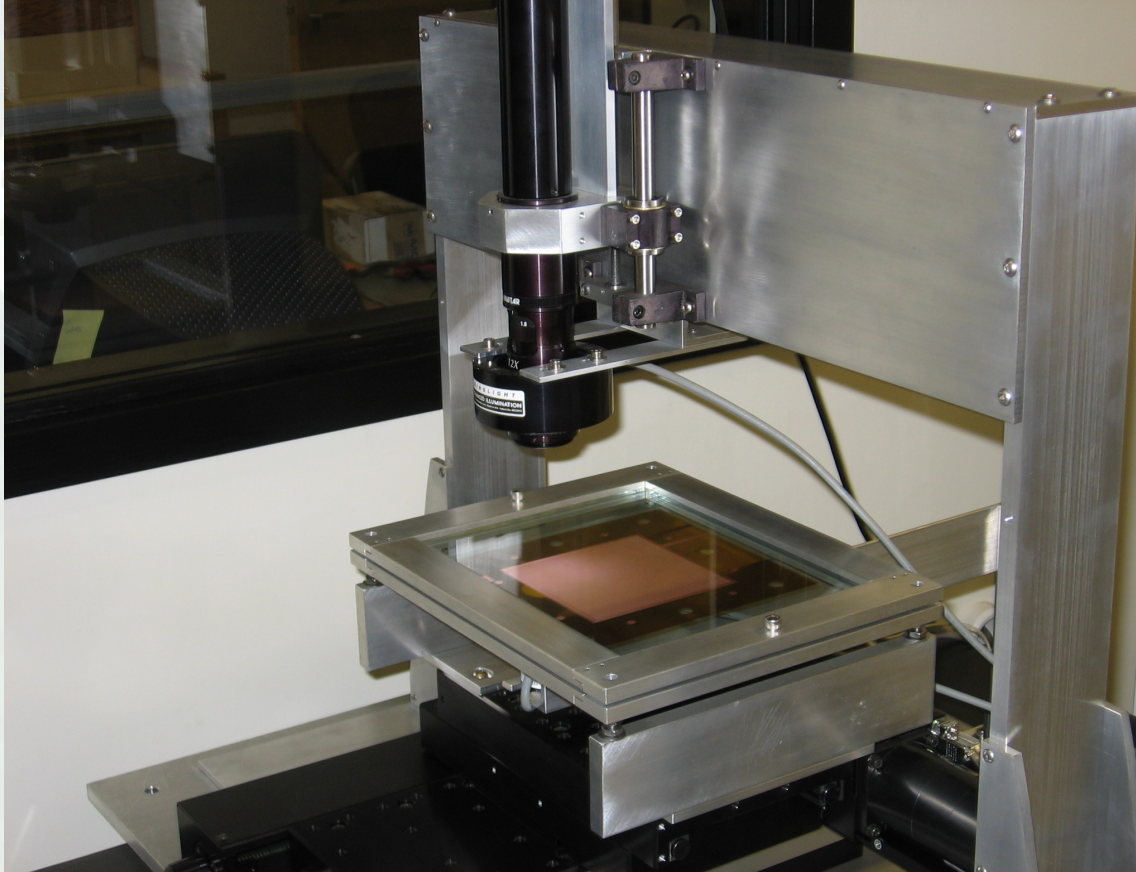
○ SBIR: Collaborative effort of Tech-Etch Inc. with BNL, MIT and Yale University - Production of GEM foils

- Develop optimized production process for small (10cm X 10cm) and larger GEM foils
- Investigate a variety of materials
- Study post production handling: Cleaning, surface treatment and storage

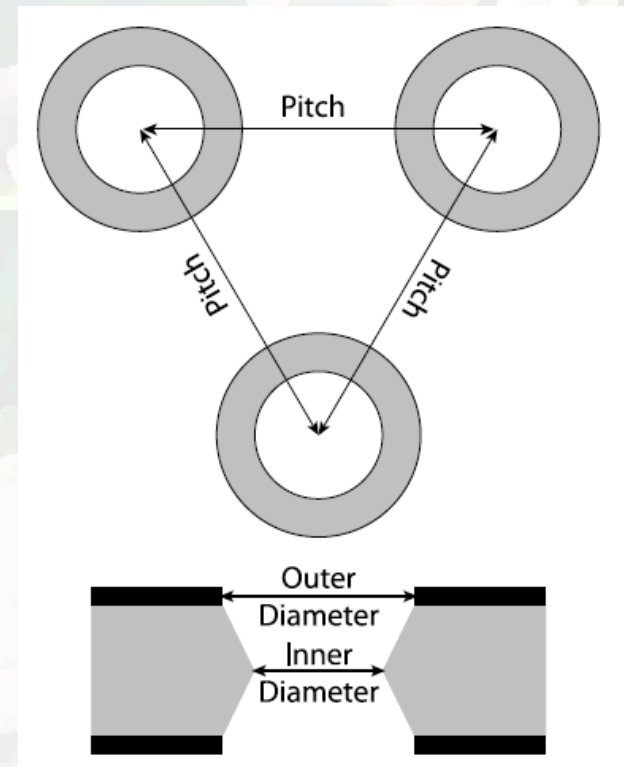
○ New SBIR proposal: 2D readout board using chemical etching : Recently approved!

FGT Technical realization

□ Optical scans (1)



- 2D scanning table with CCD camera - fully automated
- Scan GEM foils to measure hole diameter (inner and outer) and pitch



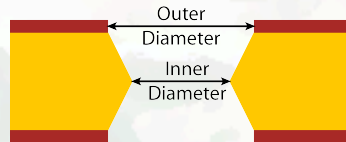
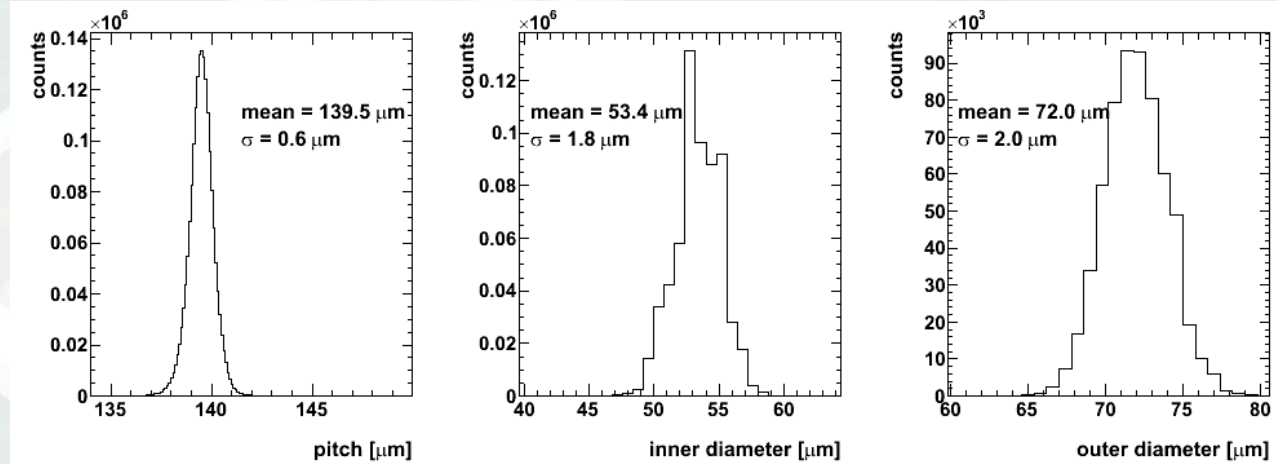
○ Check for defects:

- Missing holes, enlarged holes, dirt in holes and etching defects

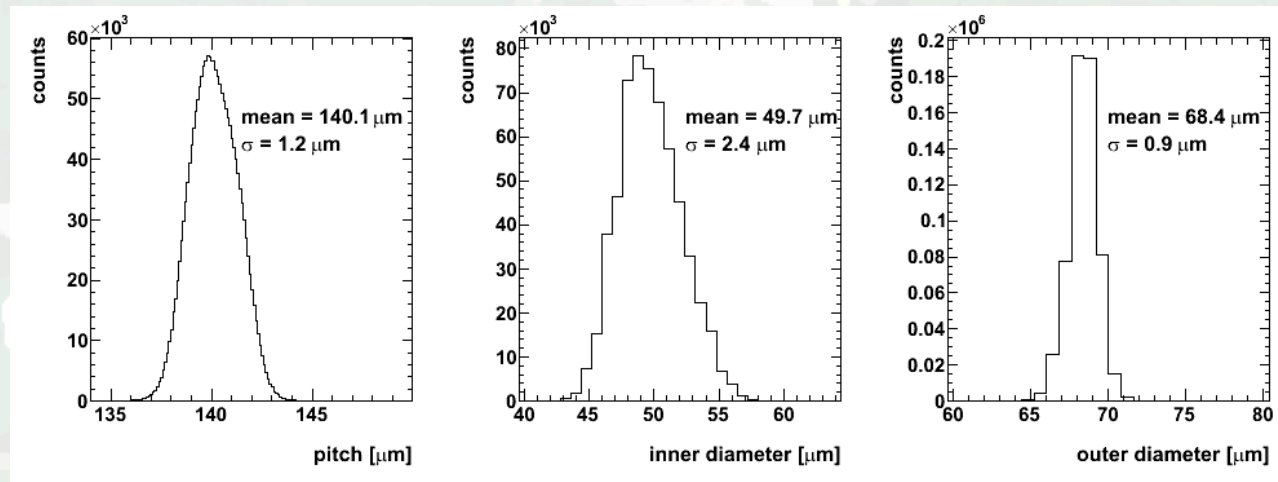
FGT Technical realization

□ Optical scans (2)

Tech-Etch



CERN

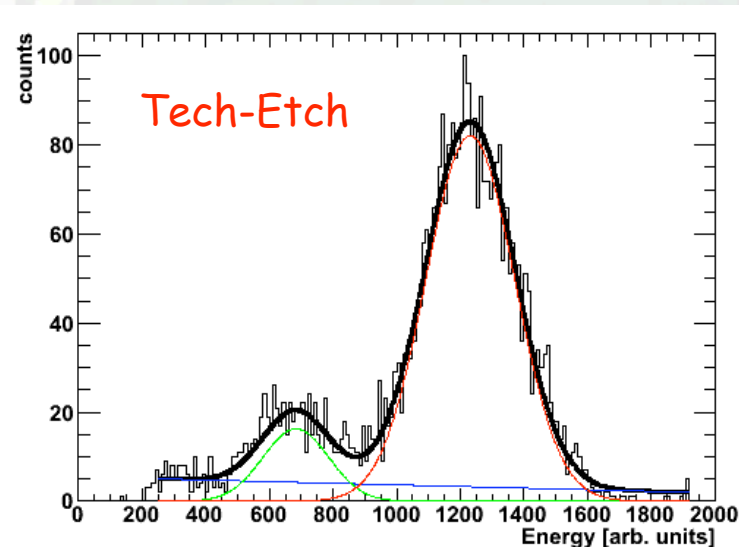
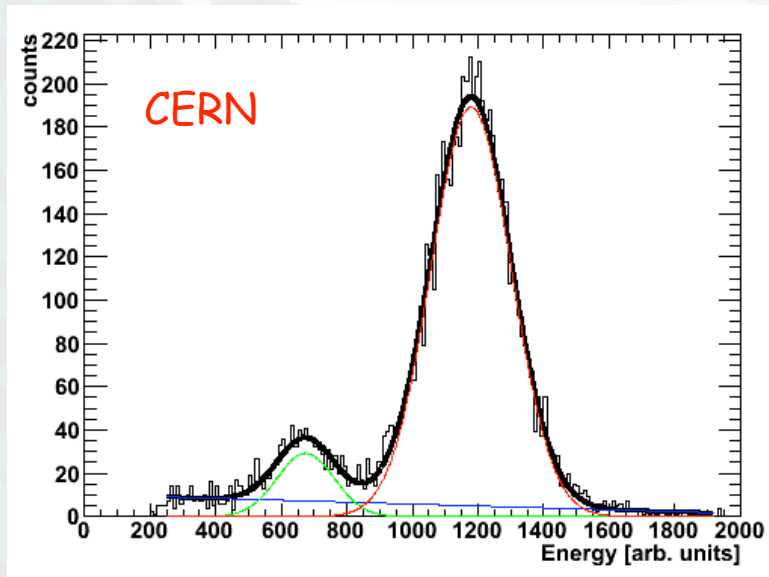


- Geometrical parameters are similar for Tech-Etch and CERN foils (10cm X 10cm samples)

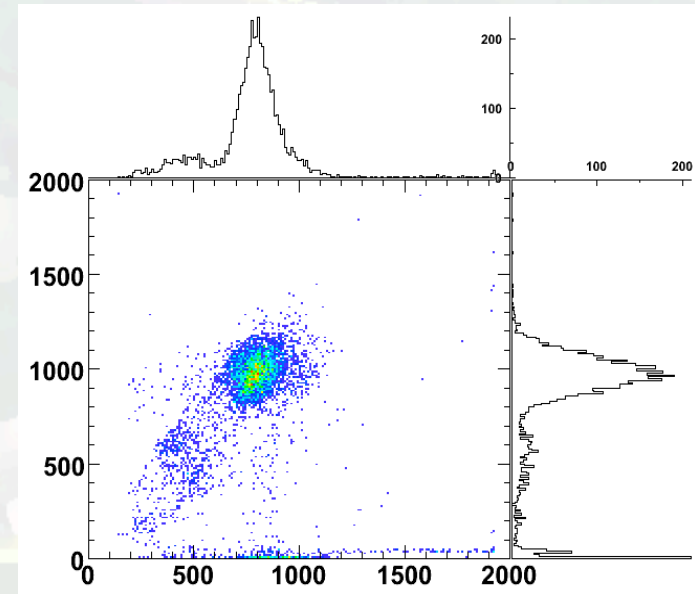
FGT Technical realization

□ Source tests

- Two identical detectors, one with CERN foils, one using Tech-Etch foils
- Both detectors give reasonable X-Ray spectrum using ^{55}Fe source with comparable energy resolution ($\sim 20\%$)

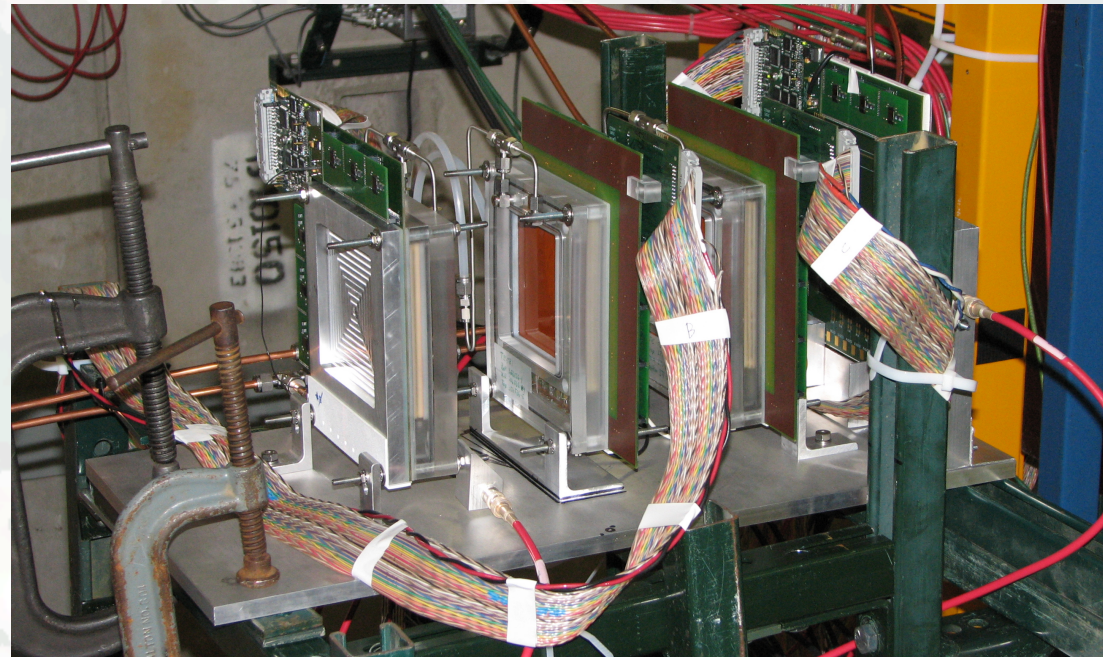
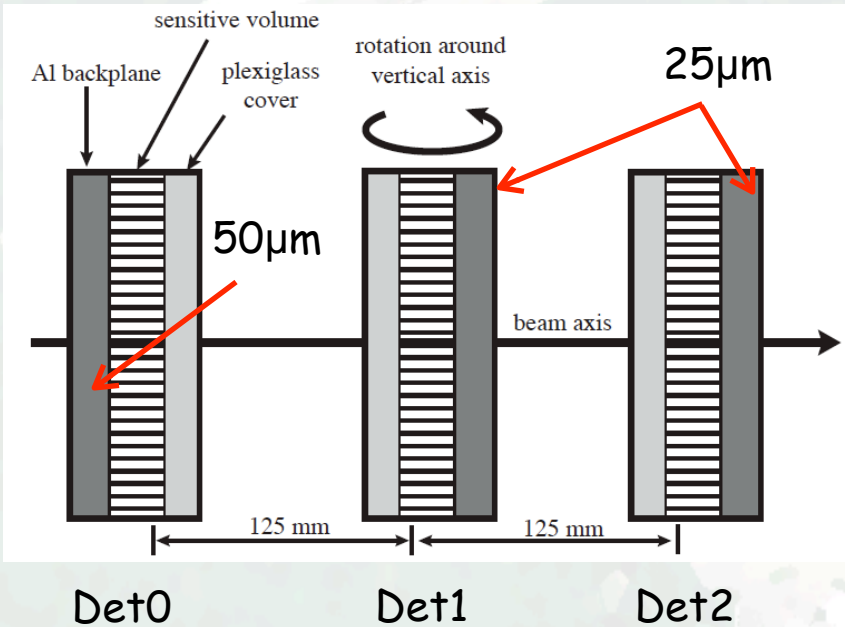


Correlation
of X-Y
readout
plane



FGT Technical realization

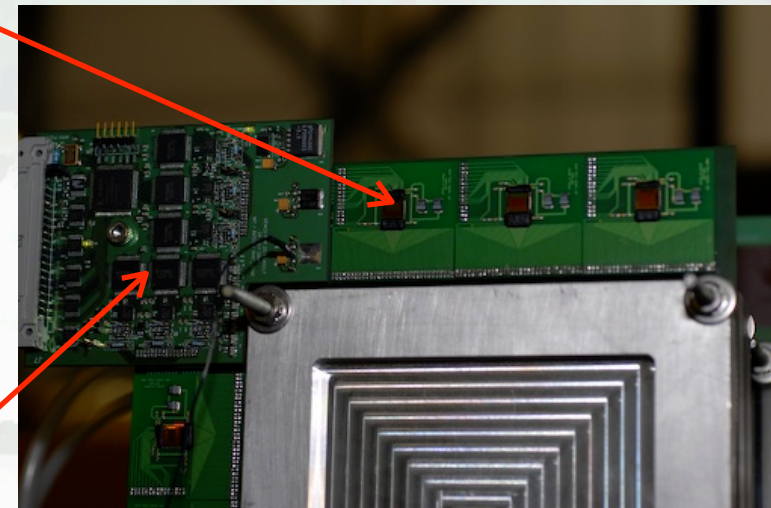
Testbeam results (1)



APV25-S1

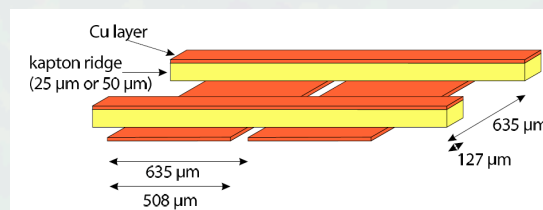
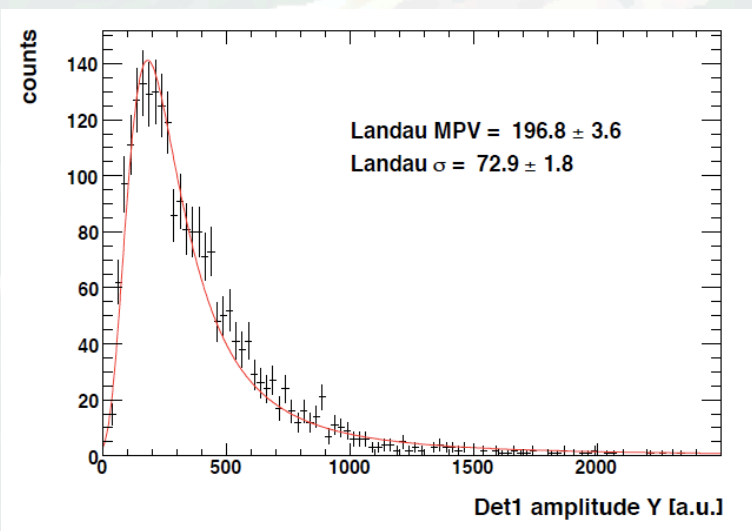
- FNAL Meson Test Beam Facility: Data taking with 4GeV-32GeV unseparated secondary beam and 120GeV primary proton beam

FPGA Readout System



FGT Technical realization

Testbeam results (2)

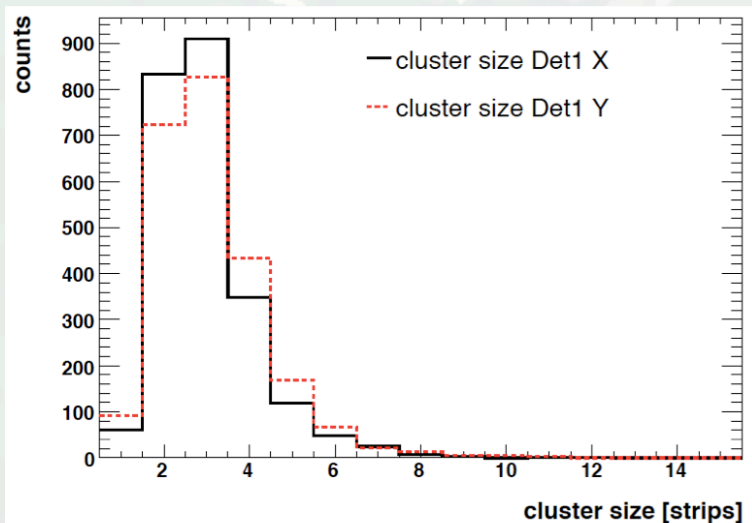
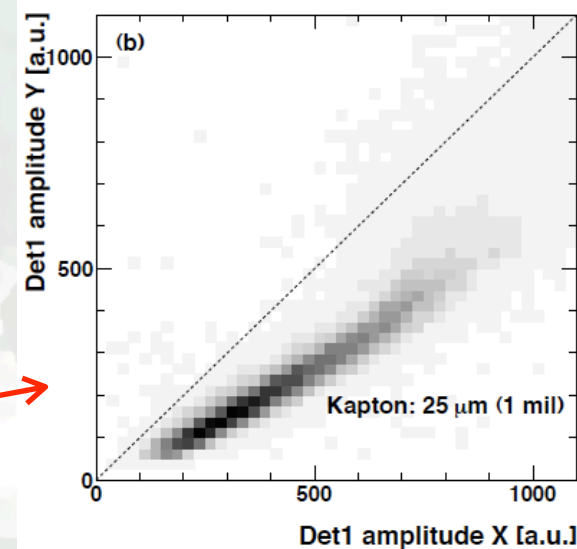
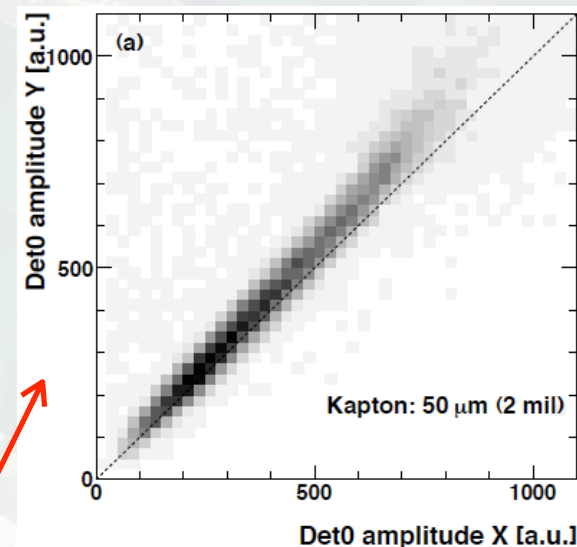


Cluster charge

follows expected
distribution

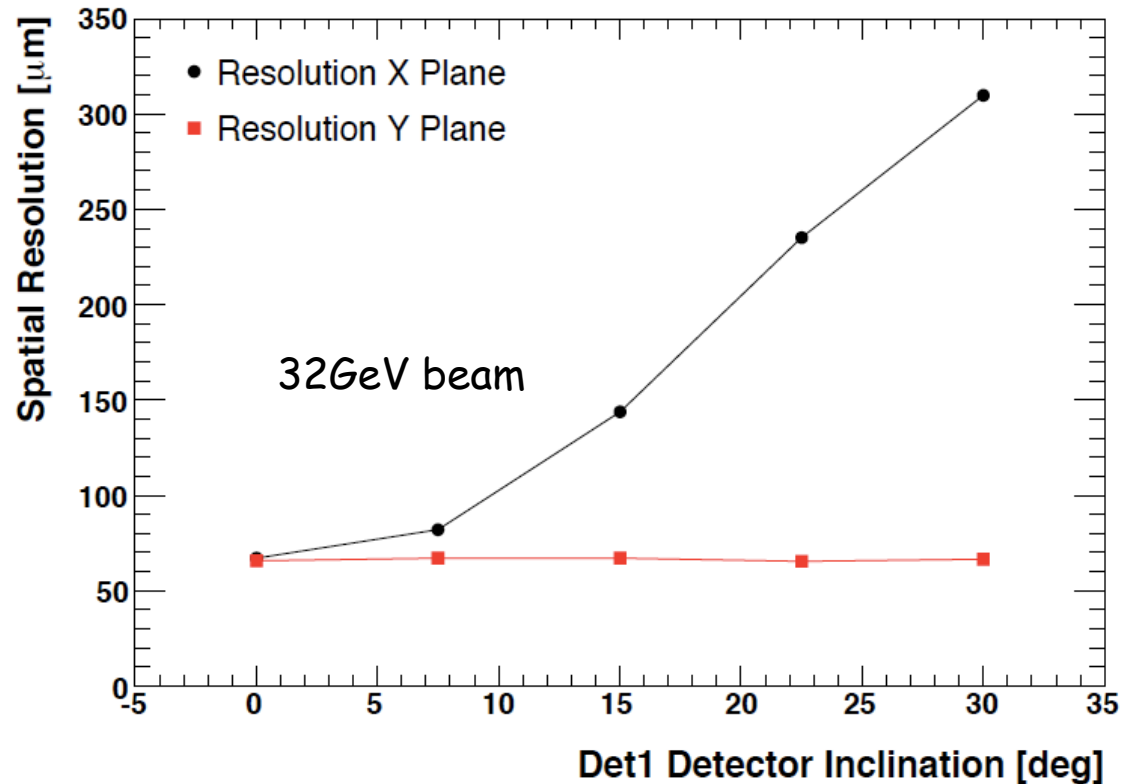
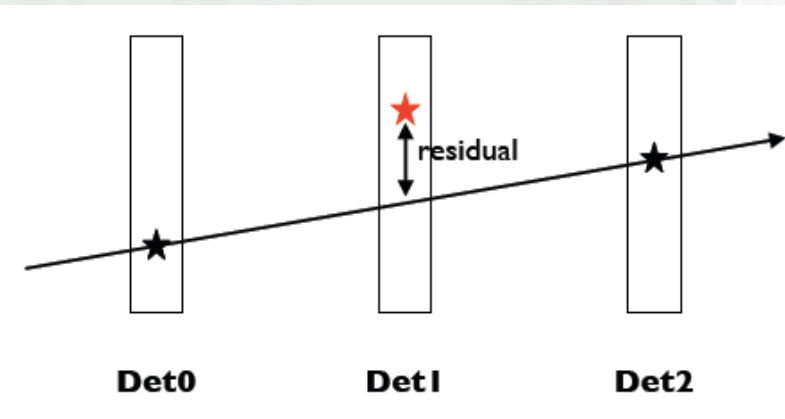
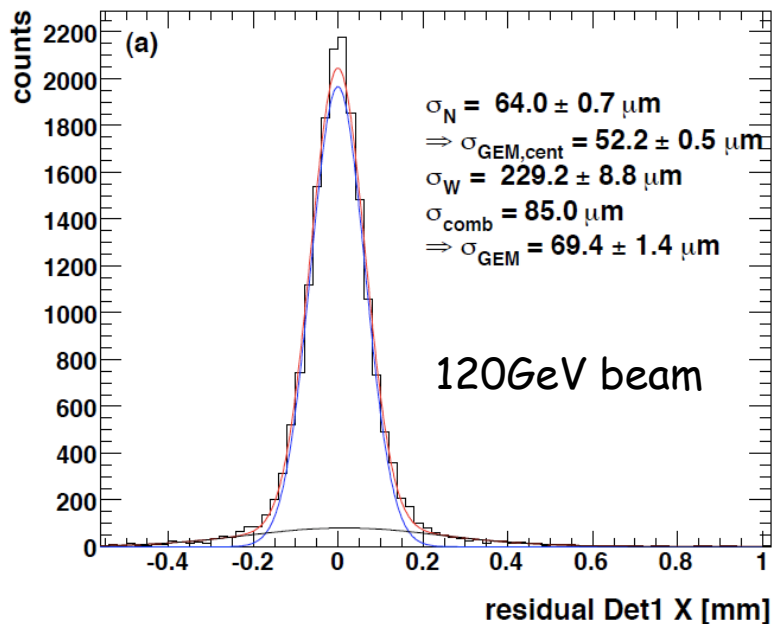
Two version of
readout board

(50 μm
and 25 μm)



FGT Technical realization

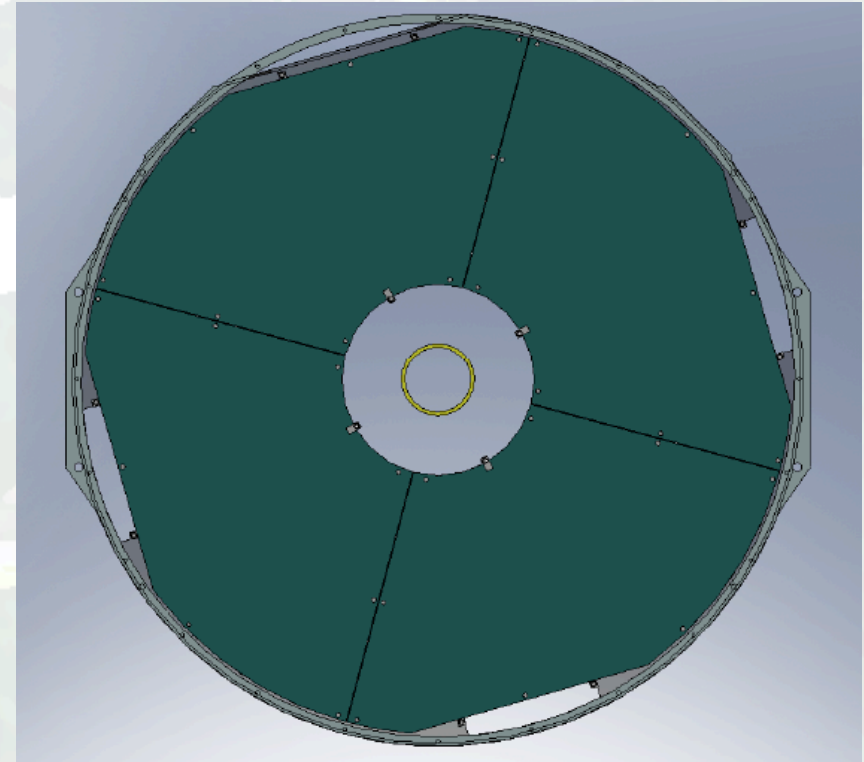
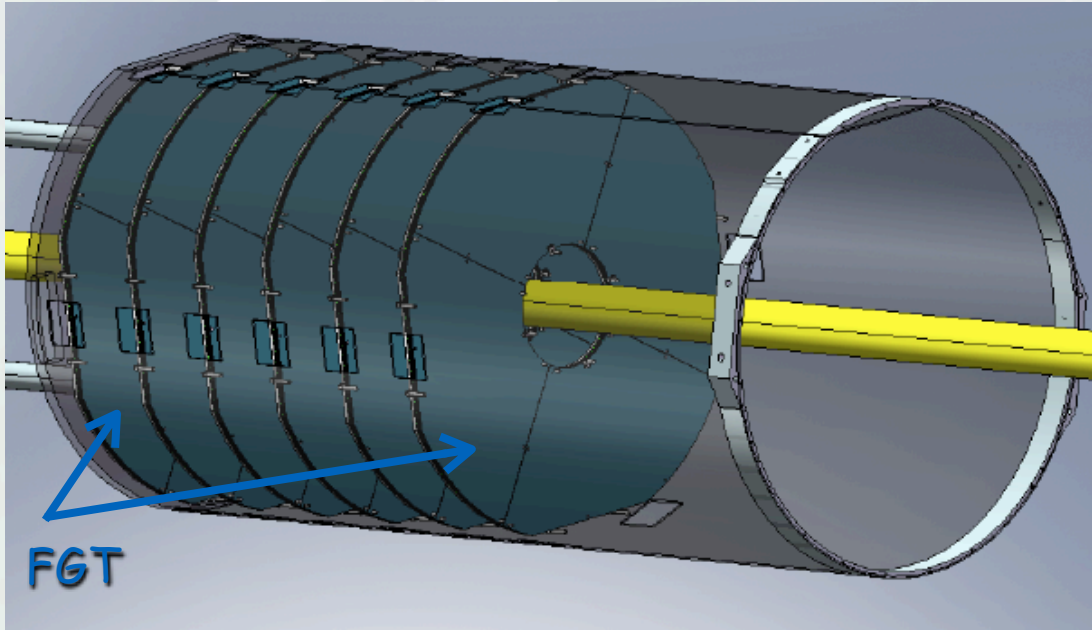
Testbeam results (3)



- Study of inclination by up to 30° : Only X (horizontal) resolution is affected, not so for Y (vertical) coordinate as expected!

FGT Technical realization

□ Layout

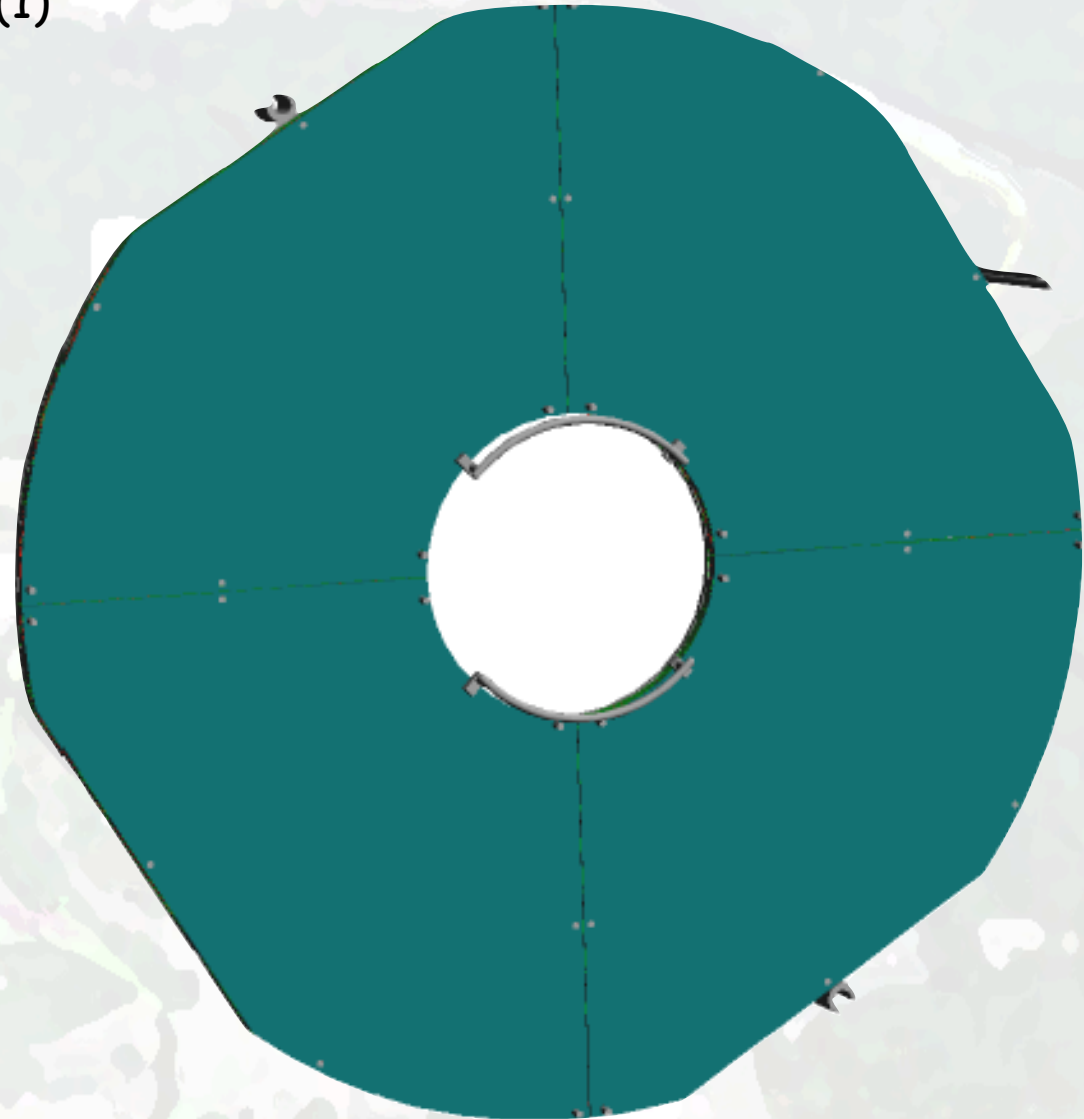


- FGT: 6 light-weight disks
- Each disk consists of 4 triple-GEM chambers (Quarter sections)
- Procurement and assembly of full quarter section prototype in preparation

FGT Technical realization

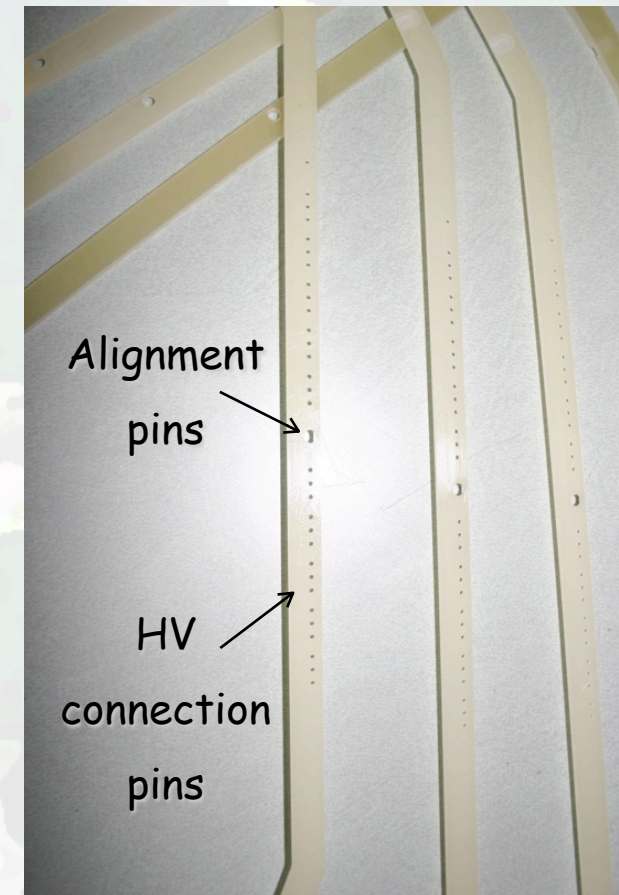
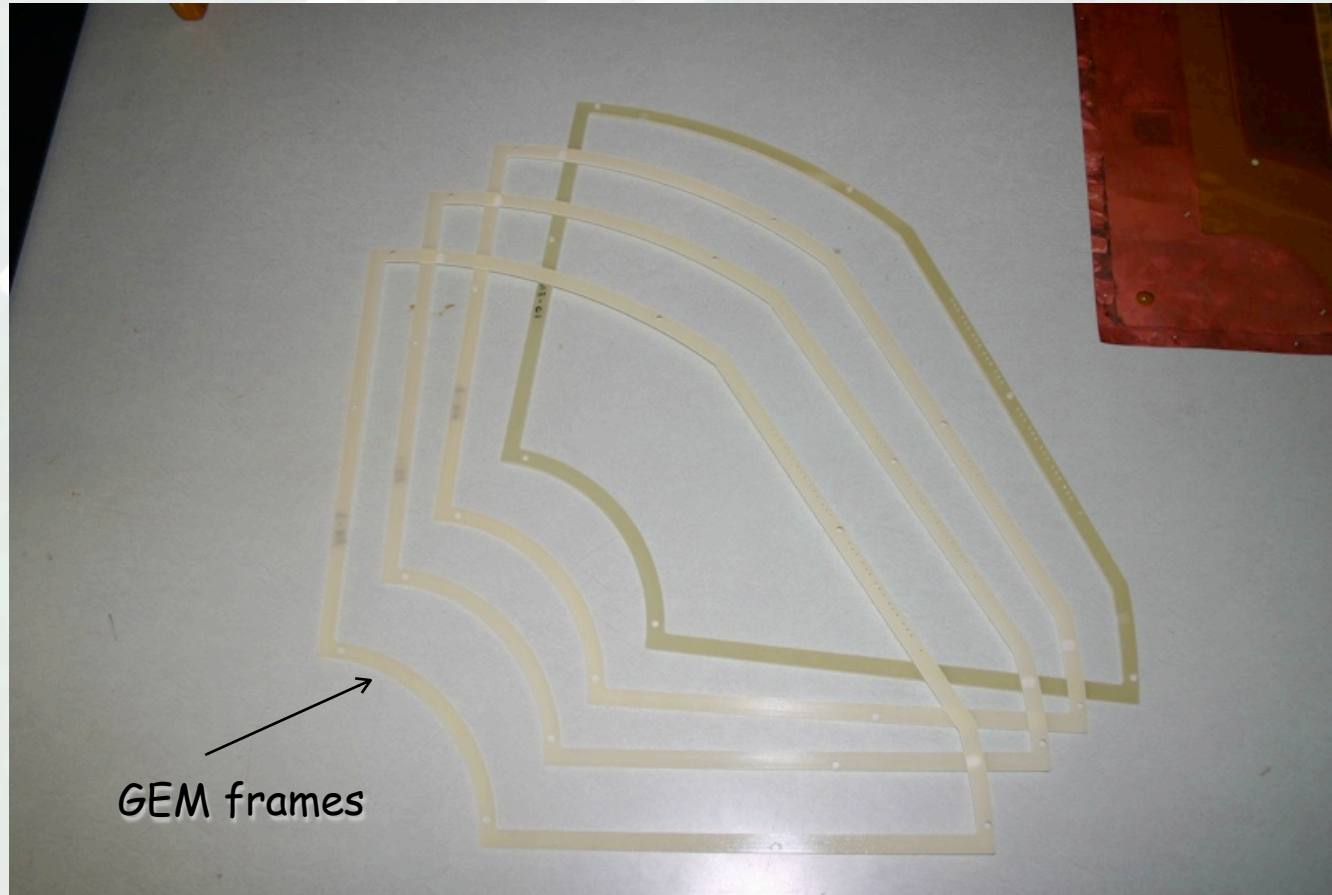
□ Triple-GEM: Quarter section design (1)

- Single disk
 - 5mm Nomex honeycomb
 - 0.25mm FR4 skins
 - Pins used as part of assembly and alignment
- GEM quadrant
 - Pins define position
 - Pins preserve shape
- Gas manifolds and rails



FGT Technical realization

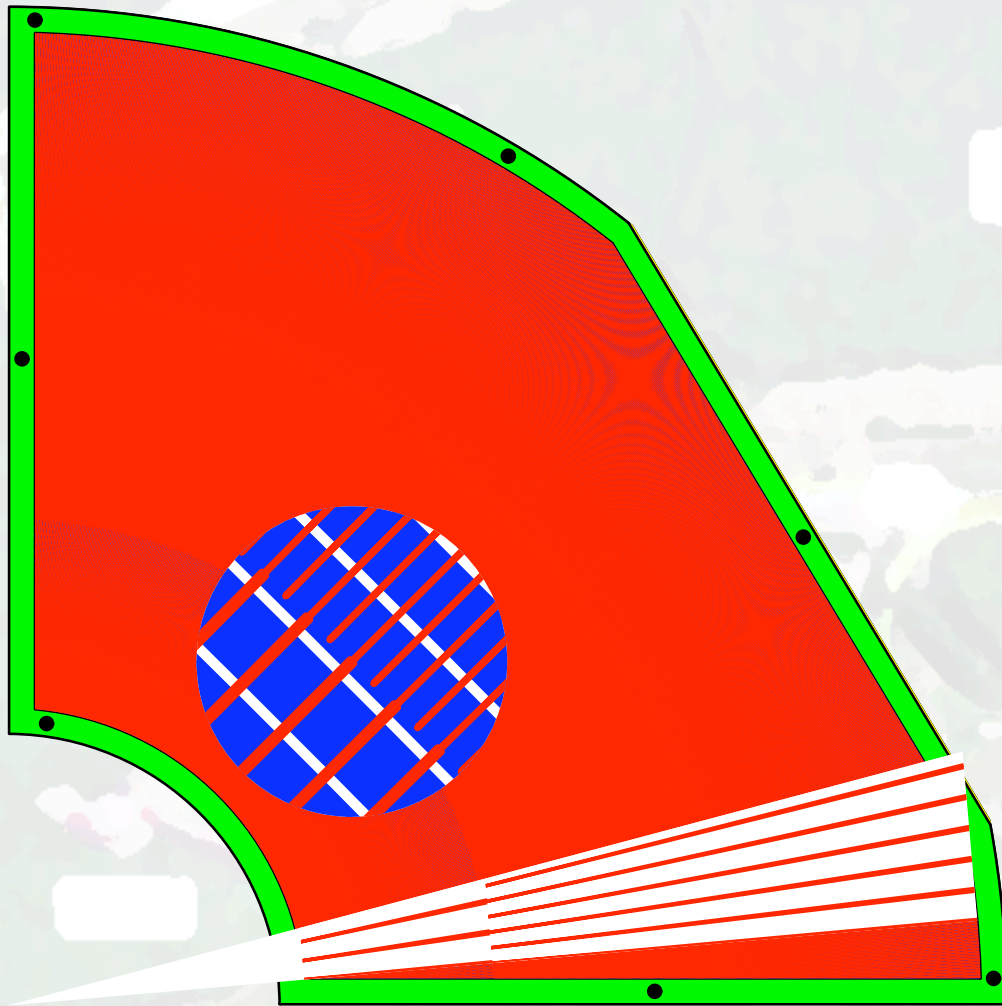
□ Triple-GEM: Quarter section design (2)



- Dimensions close to final design (WSC dimensions)
- Verify mechanical detail
- Develop stretching and assembly fixtures / Test flatness of GEM foils

FGT Technical realization

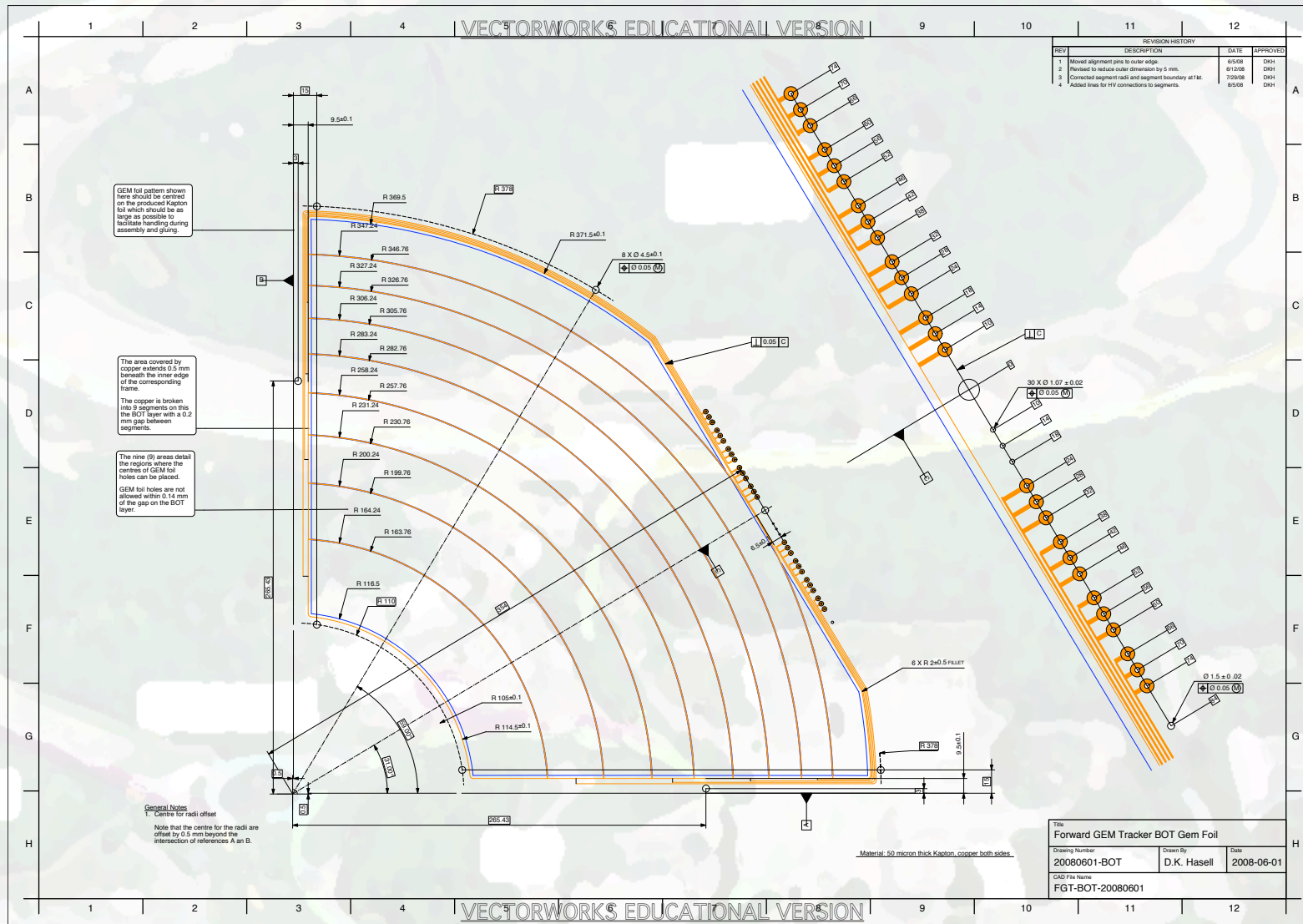
□ Triple-GEM: Quarter section design (3)



- 50 μm Kapton
 - Copper on both sides
 - Laser etching exposes bottom layer
- Top layer
 - Φ -readout layer
 - Alternate lines end at 18.8cm
 - Pitch: 300-600 μm
 - Line width: 80-120 μm
- Bottom layer
 - R-readout layer
 - Pitch: 800 μm
 - Line width: 700 μm

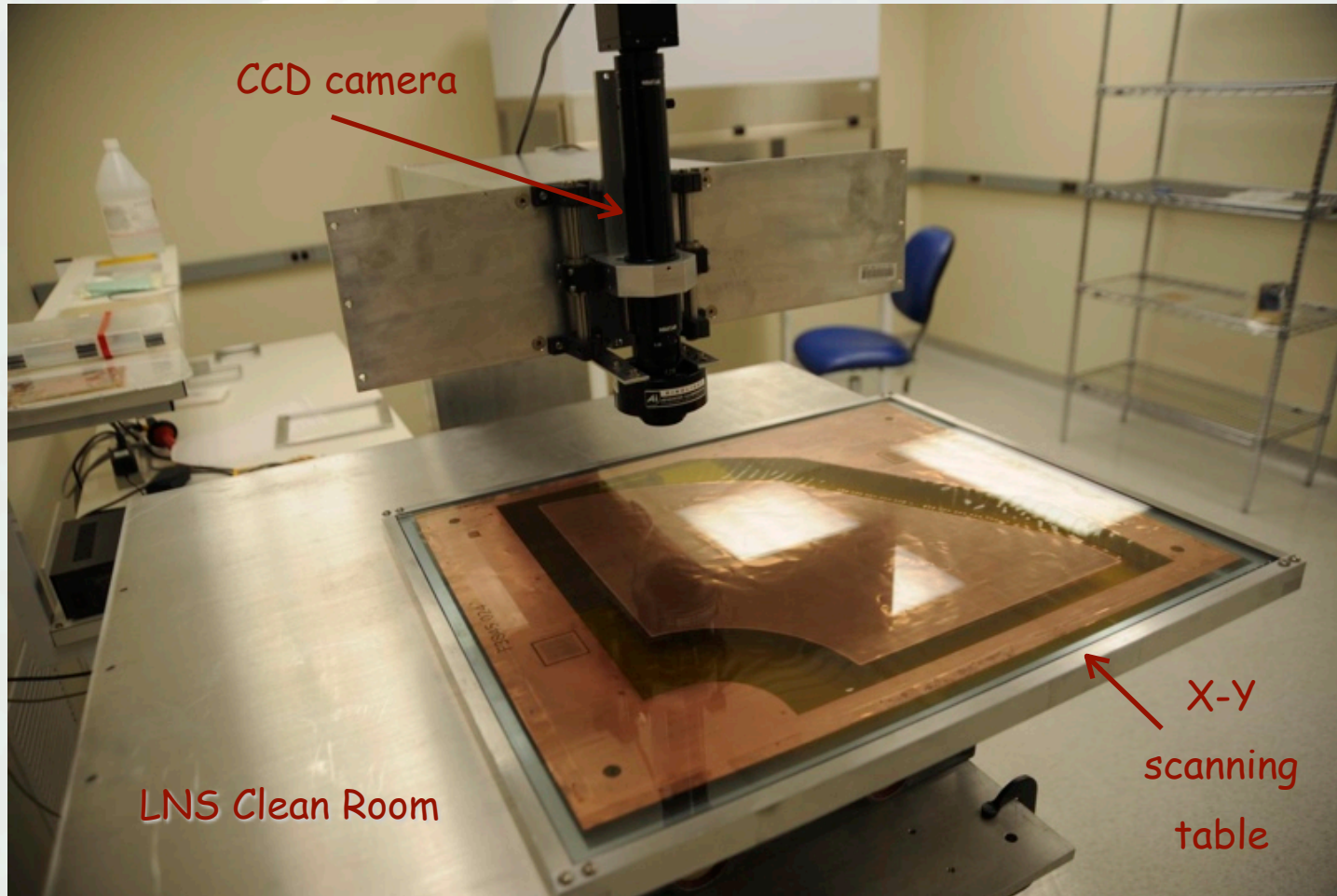
FGT Technical realization

Triple-GEM: GEM foil design



FGT Technical realization

□ Triple-GEM: GEM foil testing (1)



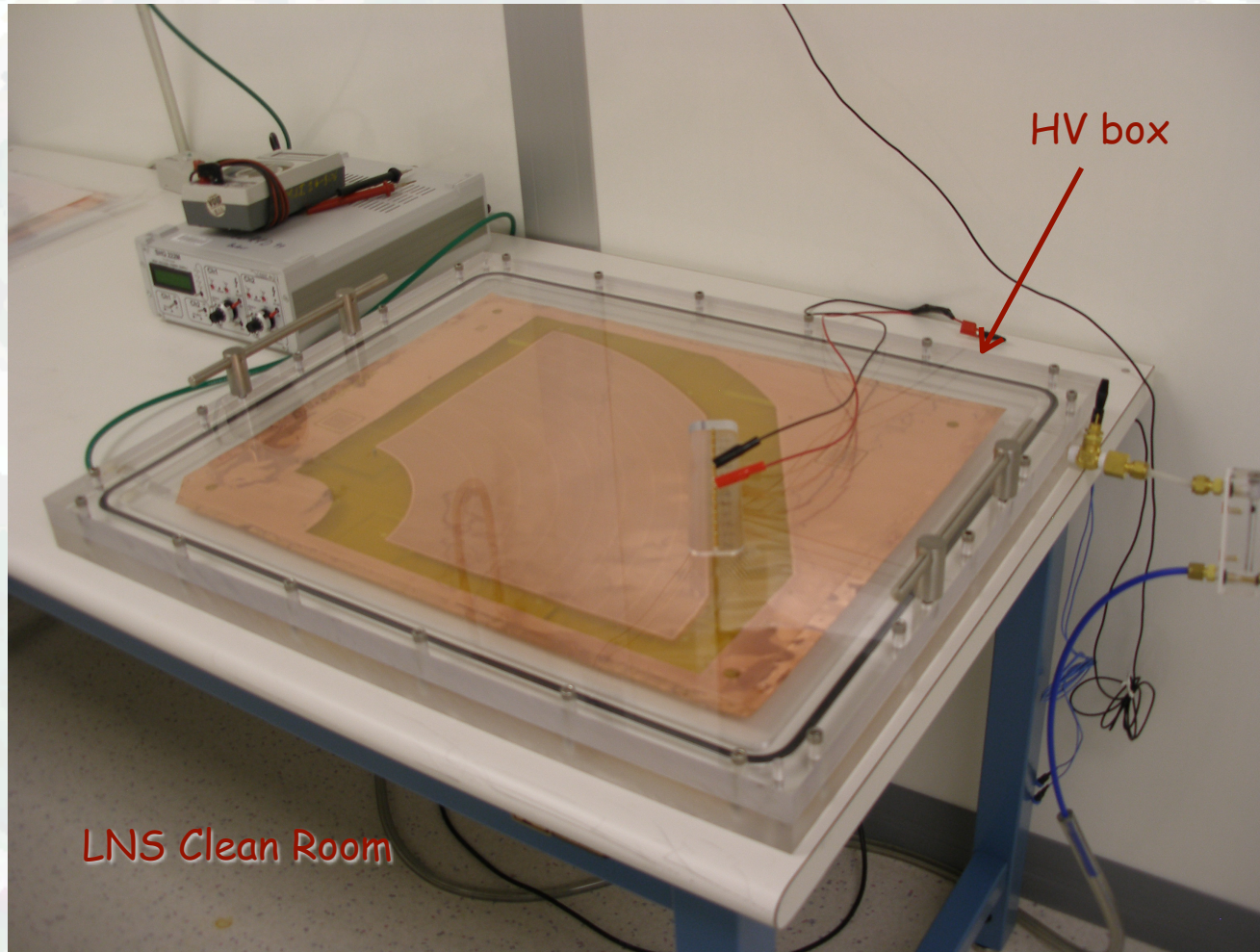
Optical scans:

- Measure inner and outer hole diameter / Uniformity across full surface (Important for gain uniformity) - Ongoing
- Systematic Tech-Etch and CERN comparison

CCD camera setup for optical GEM foil scans

FGT Technical realization

□ Triple-GEM: GEM foil testing (2)

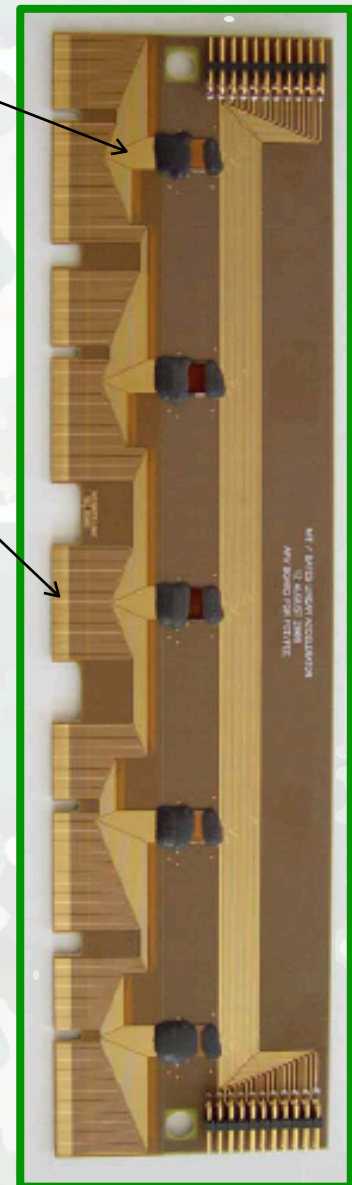
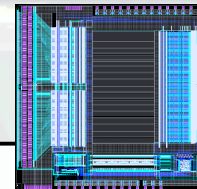
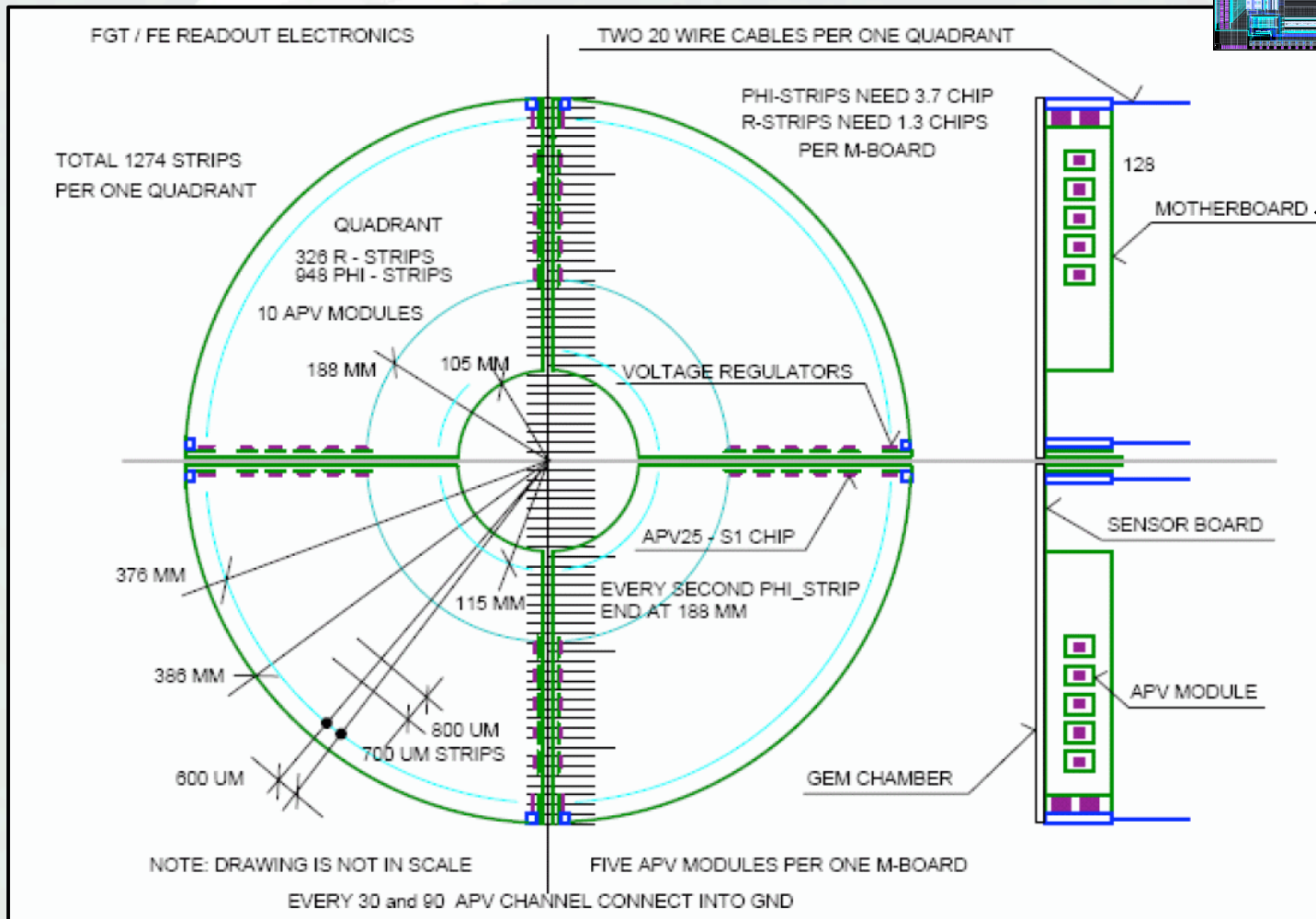


HV box for GEM foil leakage current tests

FGT Technical realization

□ FEE: Overview

APV25-S1 chips



Summary

□ Milestones / Schedule

- **Goal:** Complete FGT construction in ~fall 2010 followed by full system test and subsequent full installation in ~summer 2011
⇒ Ready for anticipated first long 500GeV polarized pp run in FY12
- **Review:** Successful review January 2008 / Beginning of construction funds FY08

□ New SBIR initiatives in collaboration with Tech-Etch Inc.:

- **Commercial** fabrication using **chemical etching** of **2D readout board**: Recently approved
- In preparation: **Large GEM foil production** ($\sim 1 \times 1 \text{ m}^2$) using single-mask etching - Strong impact for various future applications in Nuclear and Particle Physics / Major RD51 focus