



THE HENRYK NIEWODNICZAŃSKI  
INSTITUTE OF NUCLEAR PHYSICS  
POLISH ACADEMY OF SCIENCES

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# **Composite particles based on Cu and Fe synthesized by Pulsed Laser Melting in Liquid**

Oliwia Polit

Department of Magnetic Materials and Nanostructures

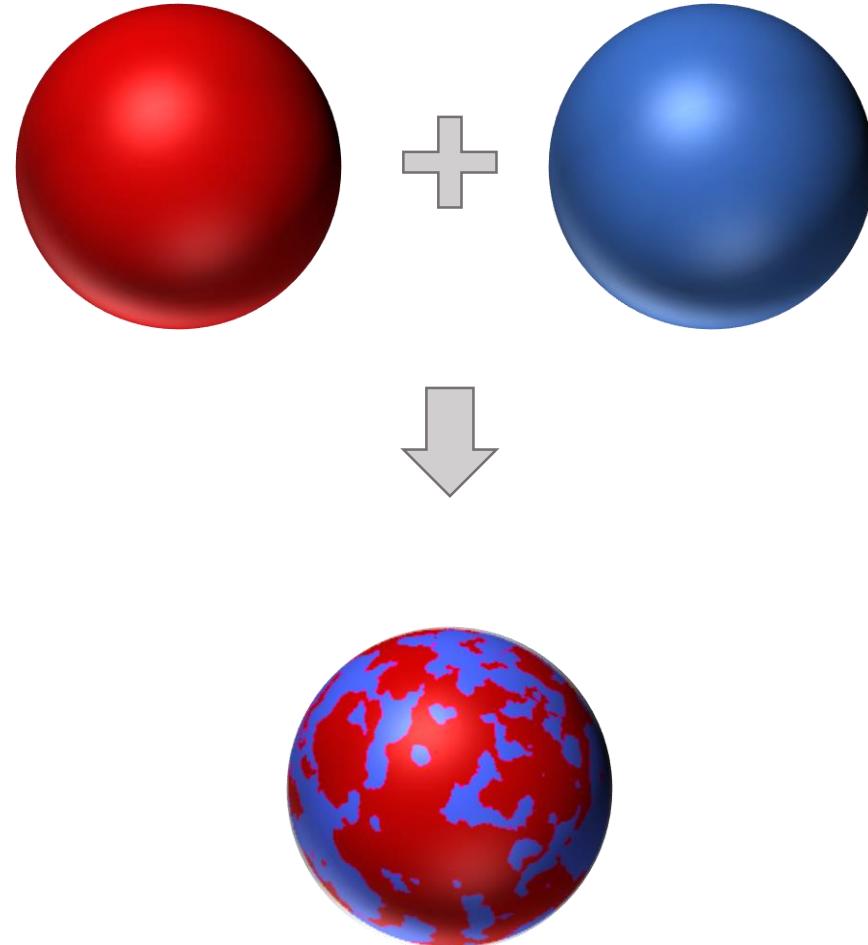
# Motivations

## Composite particles

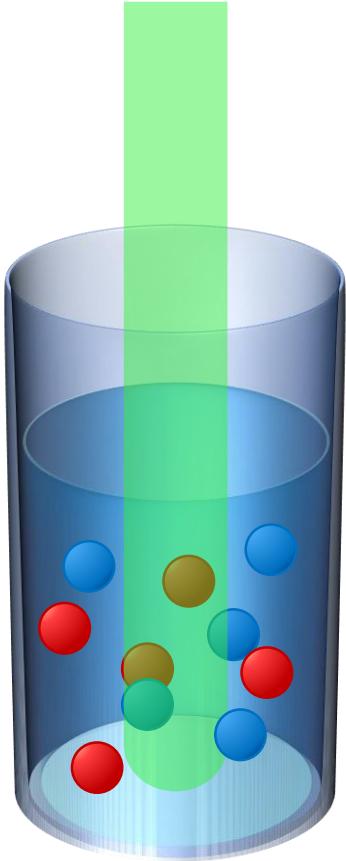
- Multifunctionality
- Enhanced properties
- Novel function

## Fundamental research

## Method development (Pulsed Laser Melting in Liquid)

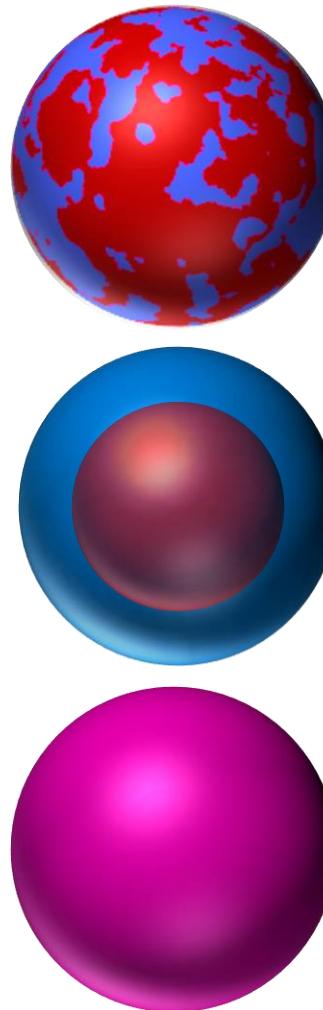


# Pulsed Laser Melting in Liquid



Important parameters:

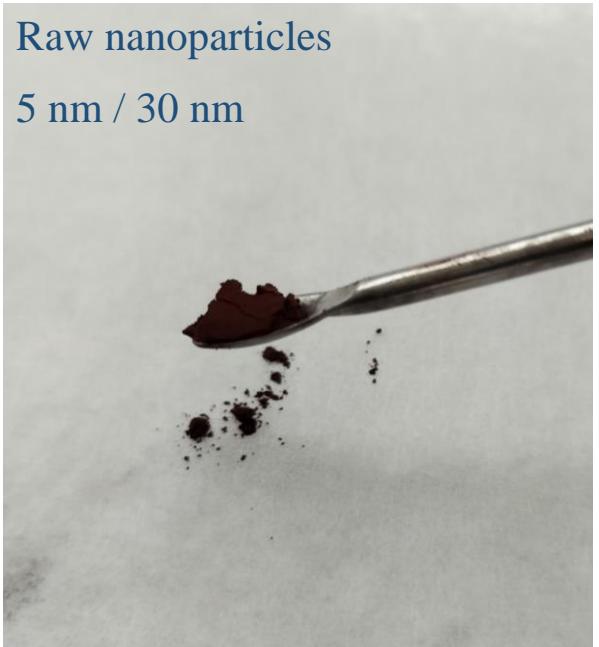
- Materials
- Molar ratio
- Laser fluence
- Wavelength
- Irradiation time
- Solvent
- Laser frequency



Advantages:

- Easy
- Under room temperature and pressure
- No toxic agents
- No surfactants
- Flexible particle modification
- Complex composites in single-step process

# Materials for our studies

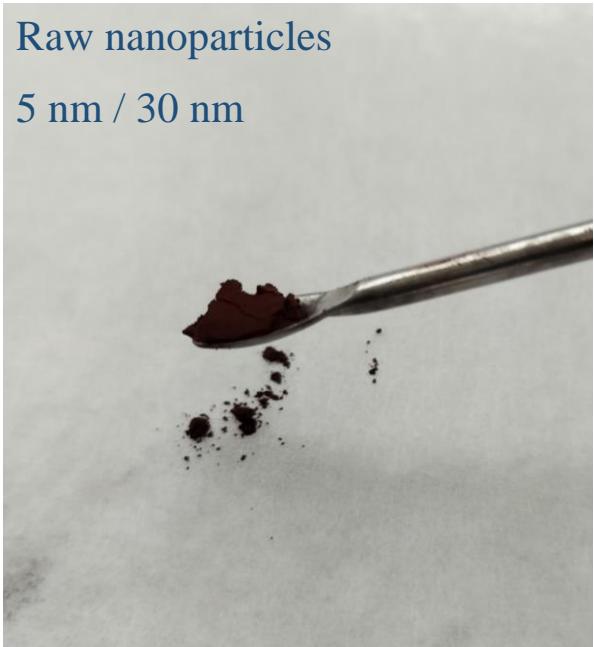


$\text{Fe}_3\text{O}_4$

+

Cu

# Materials for our studies



$\text{Fe}_3\text{O}_4$

+

Cu

ethanol/  
ethyl acetate

# Irradiation

Material:  $\text{Fe}_3\text{O}_4 + \text{Cu}$

Size of Cu NPs: **40 nm**

Size of  $\text{Fe}_3\text{O}_4$  NPs: **5 or 30 nm**

Molar ratio Fe:Cu: **1:1, 1:3 and 3:1**

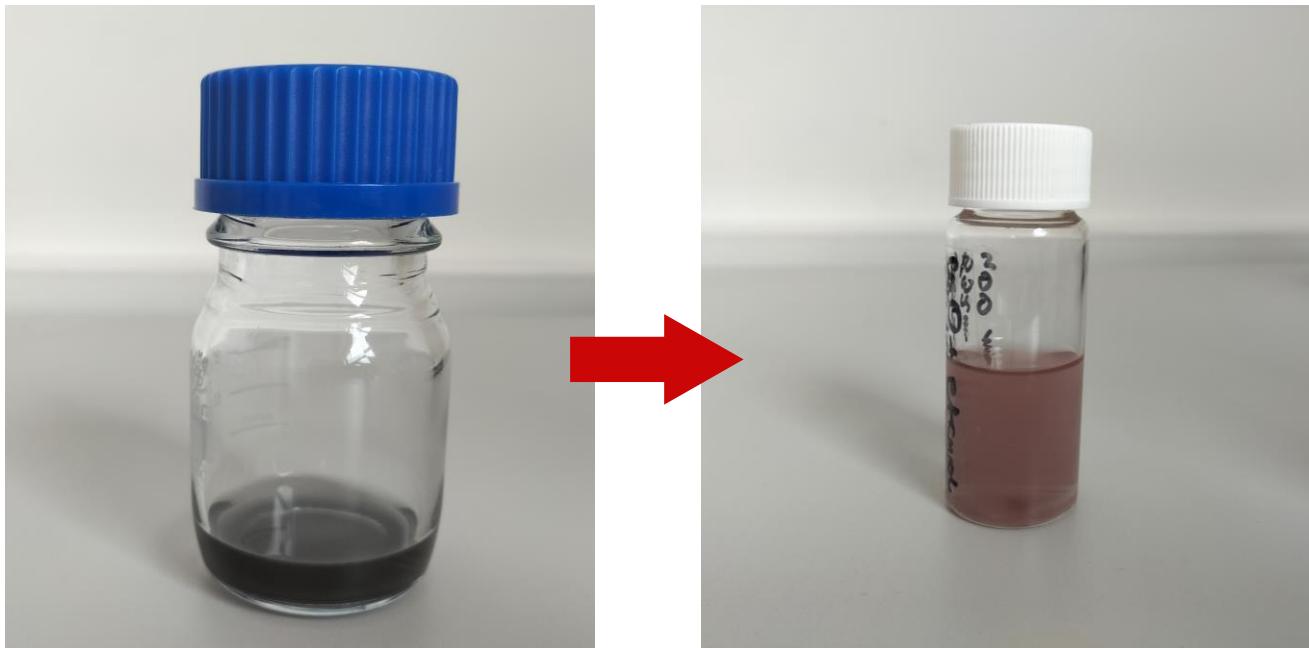
Laser fluence: **200 or 300 mJ/pulse·cm<sup>2</sup>**

Wavelength: **532 nm**

Frequency: **10 or 33 Hz**

Irradiation time: **1 h**

Solvent: **ethanol or ethyl acetate**



# Irradiation

Material:  $\text{Fe}_3\text{O}_4 + \text{Cu}$

Size of Cu NPs: **40 nm**

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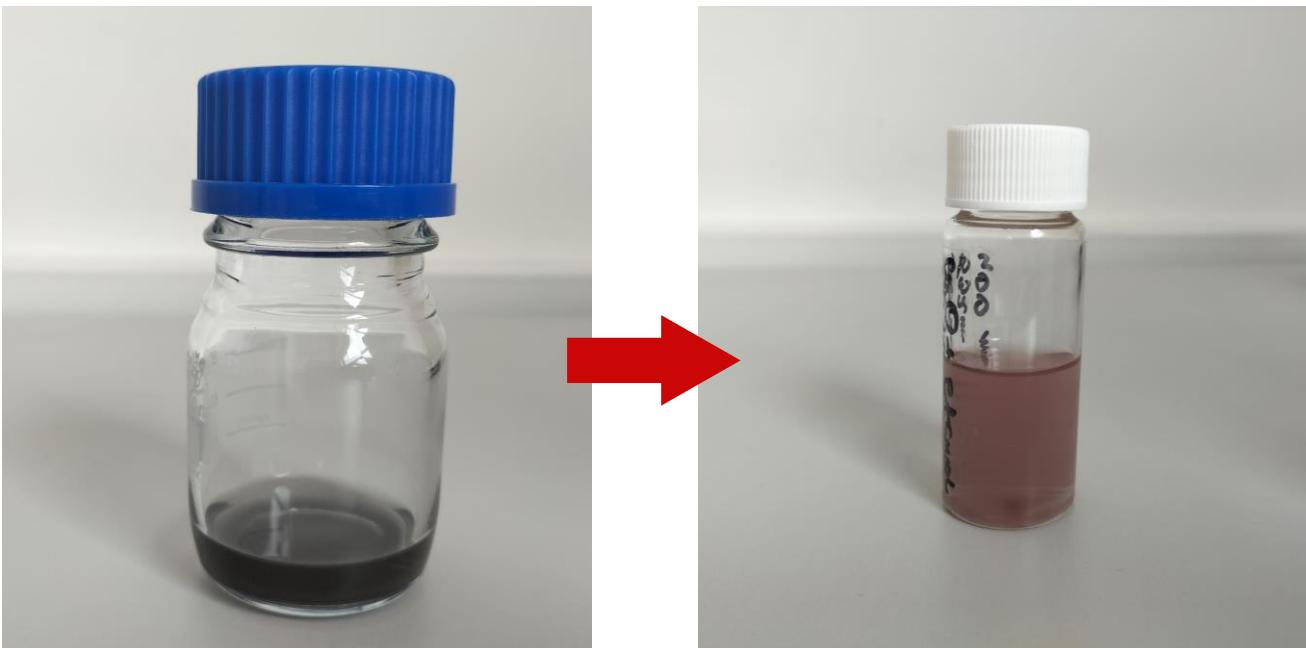
Laser fluence: **200 or 300 mJ/pulse·cm<sup>2</sup>**

Wavelength: **532 nm**

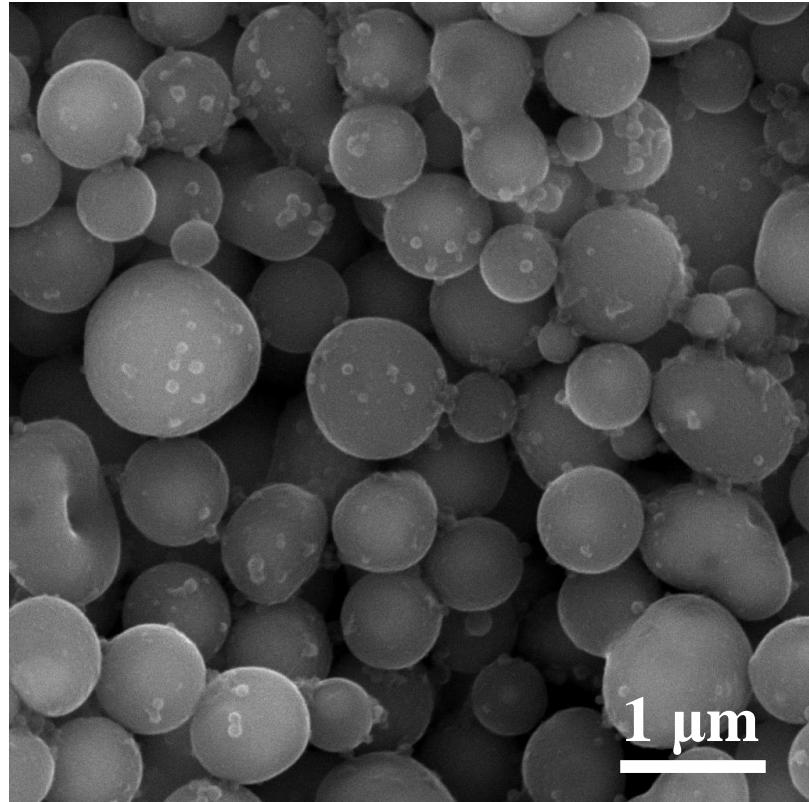
Frequency: **10 or 33 Hz**

Irradiation time: **1 h**

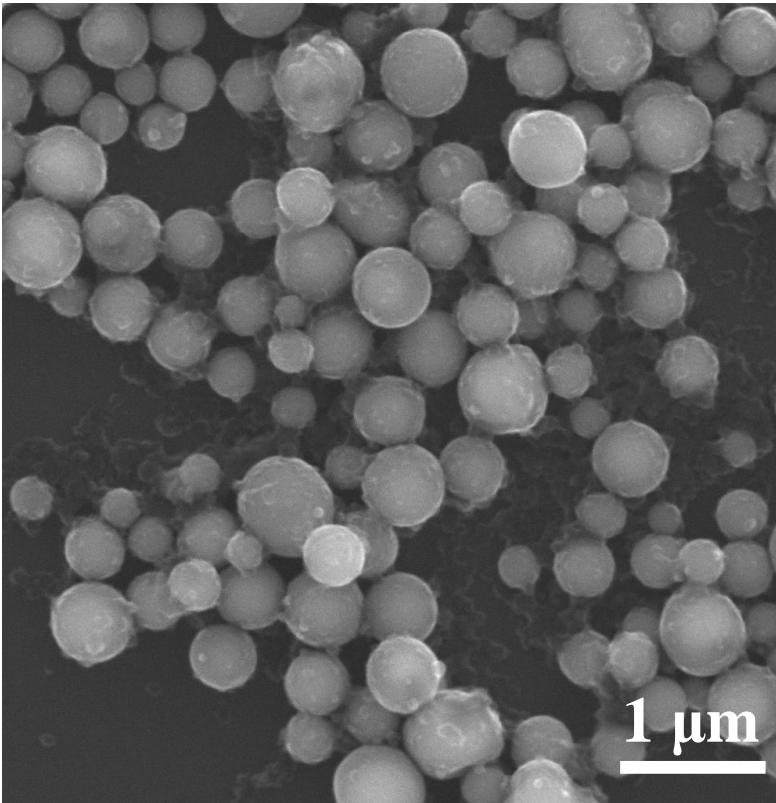
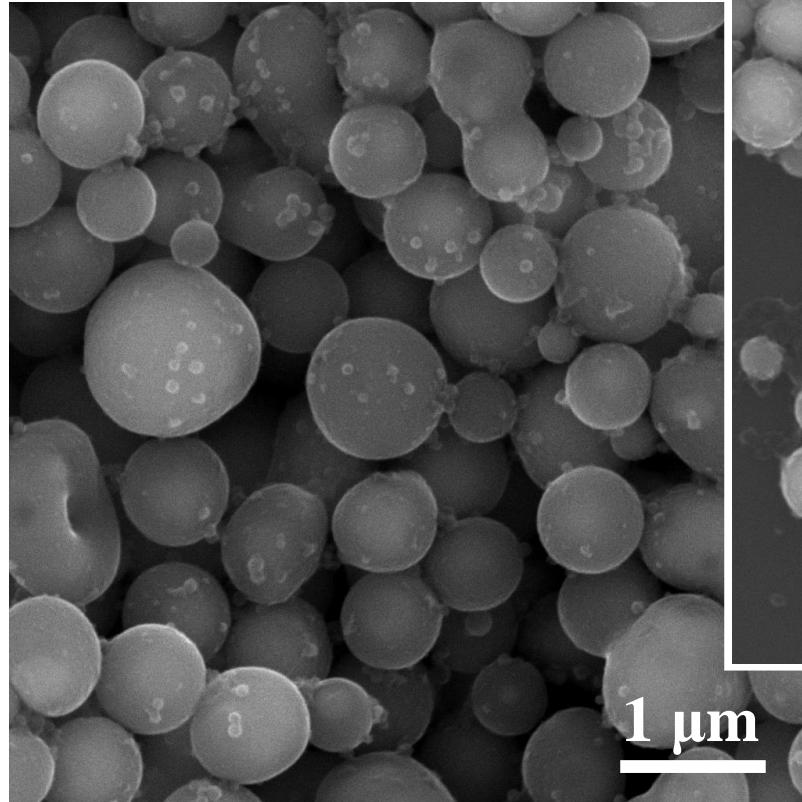
Solvent: **ethanol or ethyl acetate**



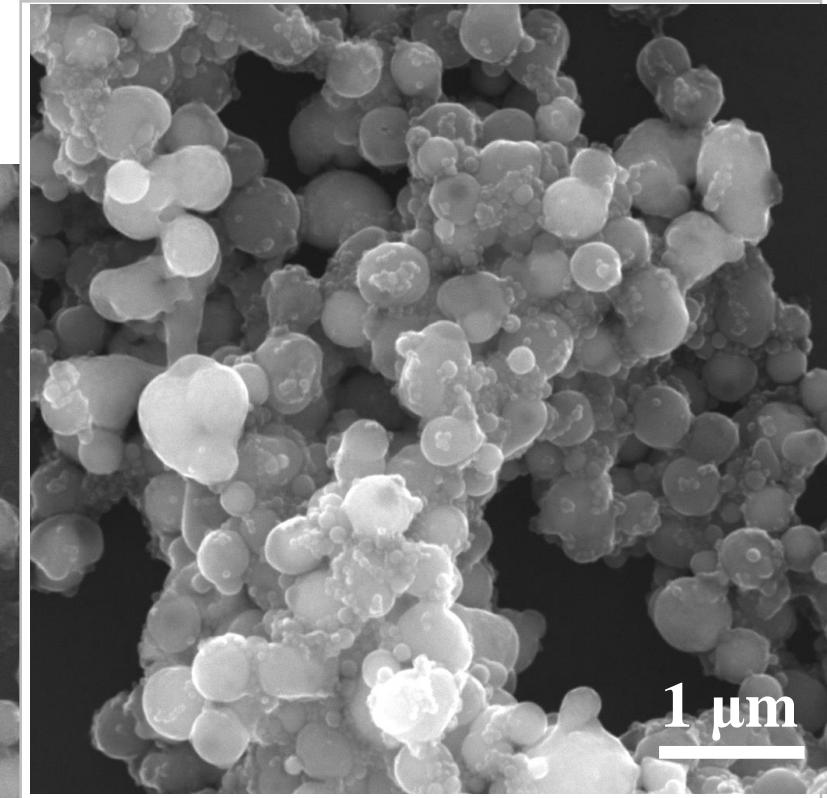
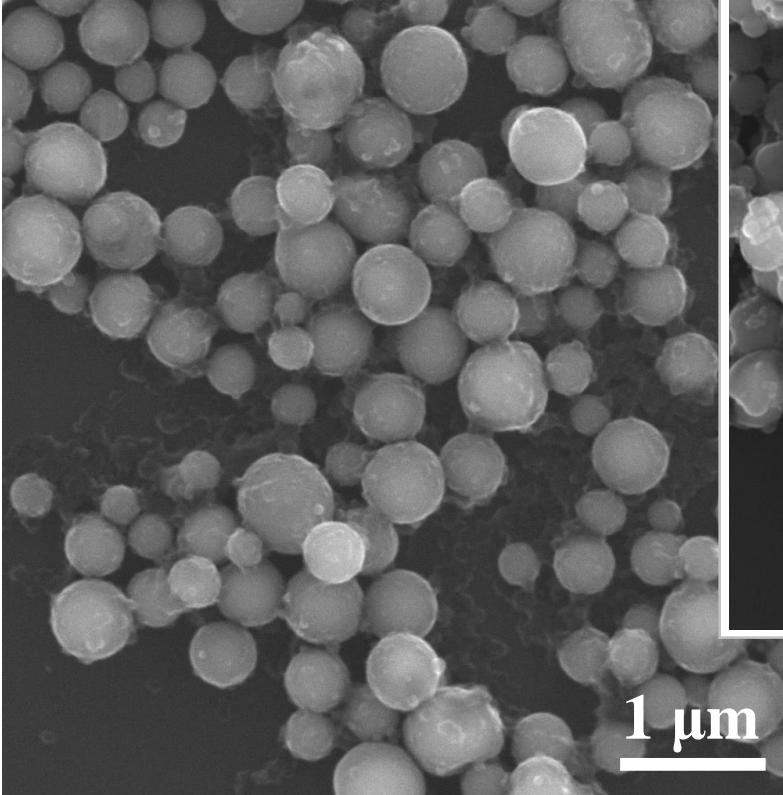
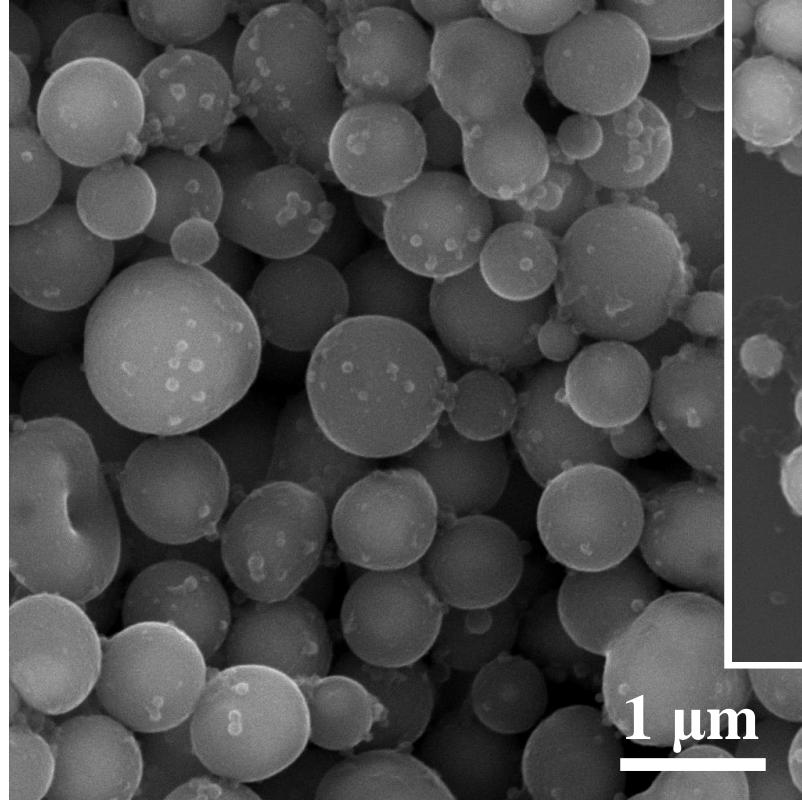
# Results



# Results



## Results



## Comparison of results for various parameters

- Laser fluence: **200 or 300 mJ/pulse·cm<sup>2</sup>**
- Size of Fe<sub>3</sub>O<sub>4</sub> NPs: **5 or 30 nm**
- Frequency: **10 or 33 Hz**
- Solvent: **ethanol or ethyl acetate**

# Laser fluence

Material:  $\text{Fe}_3\text{O}_4 + \text{Cu}$

Size of Cu NPs: 40 nm

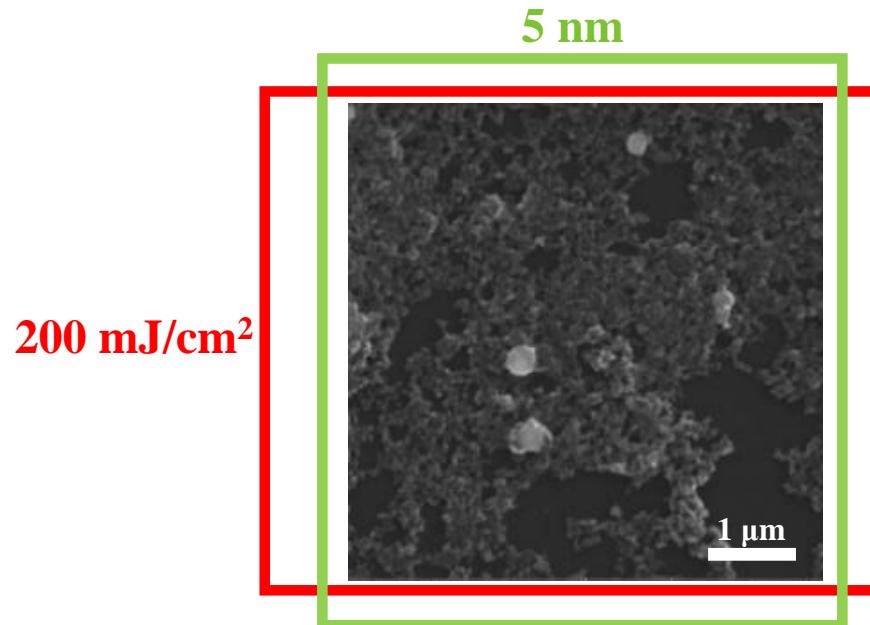
Molar ratio Fe:Cu: 1:1

Wavelength: 532 nm

Frequency: 10 Hz

Irradiation time: 1 h

Solvent: ethanol



# Laser fluence

Material:  $\text{Fe}_3\text{O}_4 + \text{Cu}$

Size of Cu NPs: 40 nm

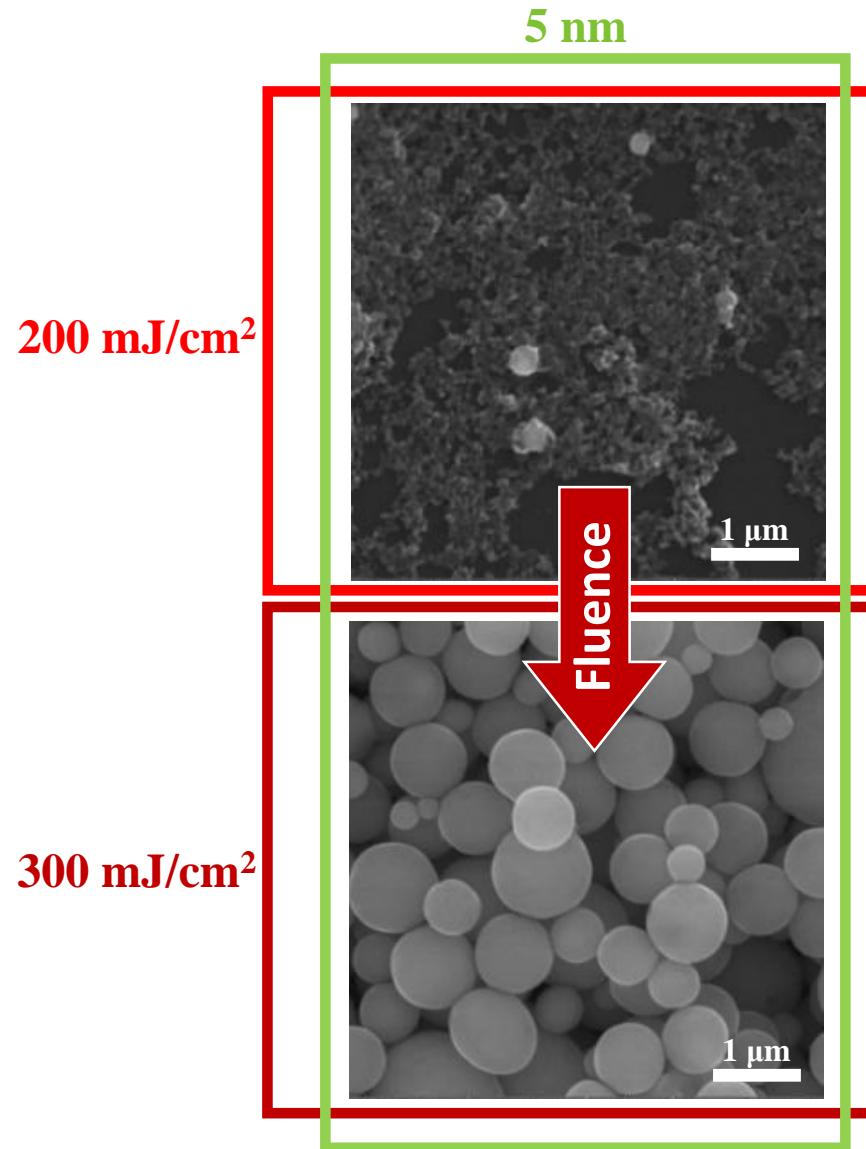
Molar ratio Fe:Cu: 1:1

Wavelength: 532 nm

Frequency: 10 Hz

Irradiation time: 1 h

Solvent: ethanol



## Size of $\text{Fe}_3\text{O}_4$

Material:  $\text{Fe}_3\text{O}_4 + \text{Cu}$

Size of Cu NPs: 40 nm

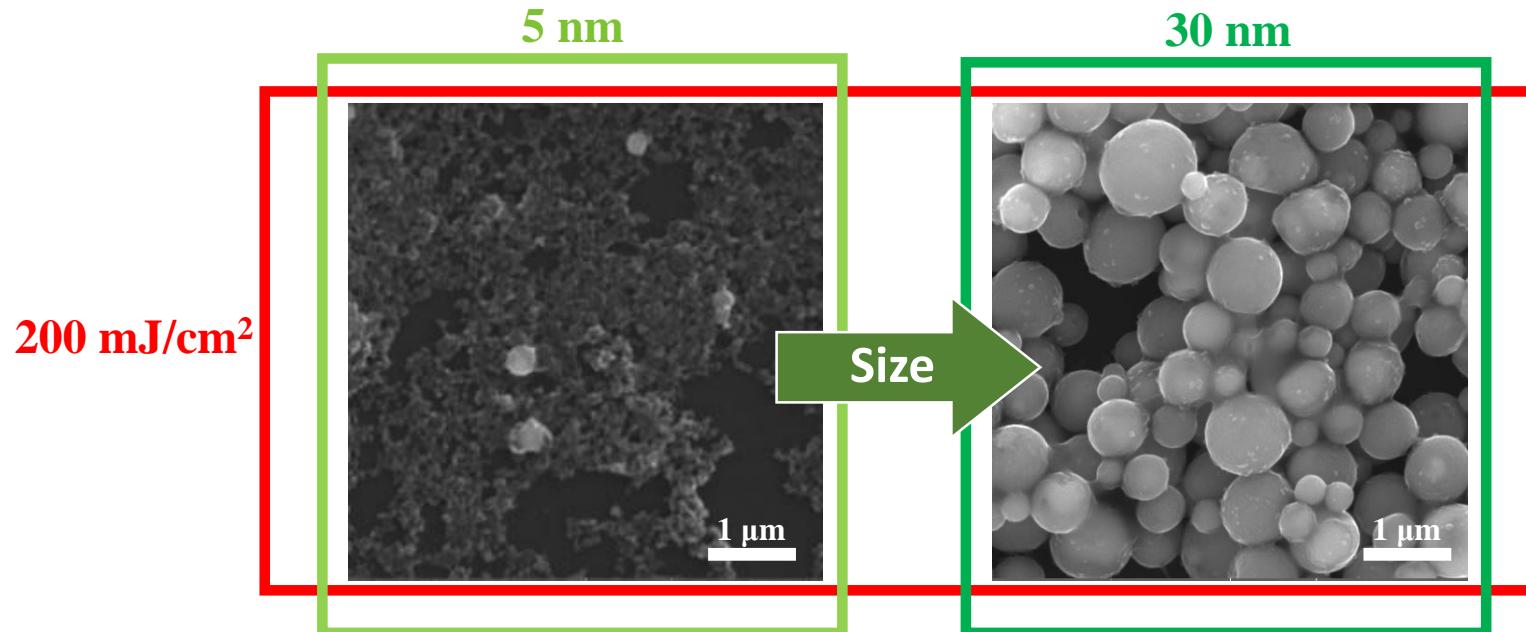
Molar ratio Fe:Cu: 1:1

Wavelength: 532 nm

Frequency: 10 Hz

Irradiation time: 1 h

Solvent: ethanol



# Laser fluence and size of $\text{Fe}_3\text{O}_4$

Material:  $\text{Fe}_3\text{O}_4 + \text{Cu}$

Size of Cu NPs: 40 nm

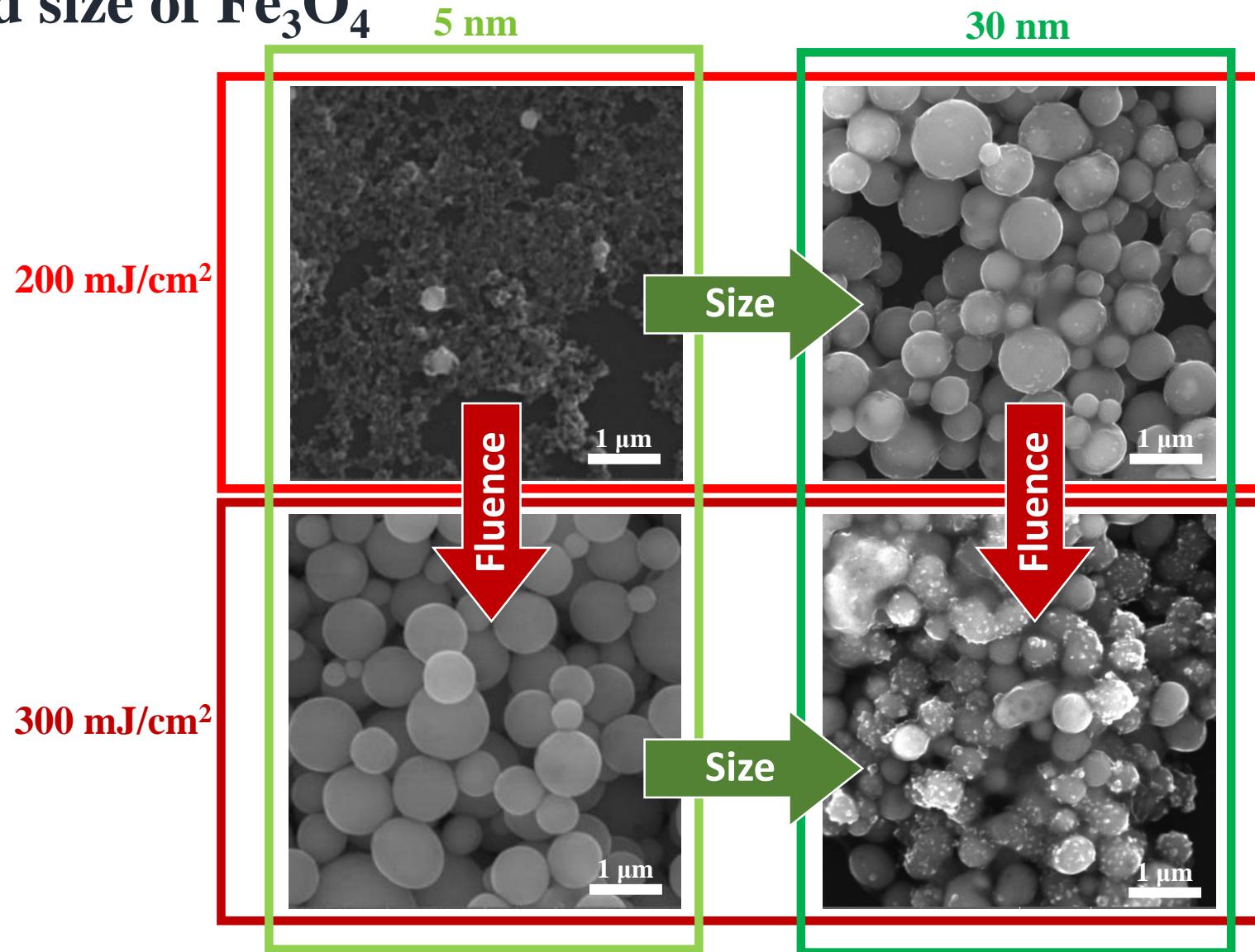
Molar ratio Fe:Cu: 1:1

Wavelength: 532 nm

Frequency: 10 Hz

Irradiation time: 1 h

Solvent: ethanol



# Laser fluence and size of $\text{Fe}_3\text{O}_4$

Material:  $\text{Fe}_3\text{O}_4 + \text{Cu}$

Size of Cu NPs: 40 nm

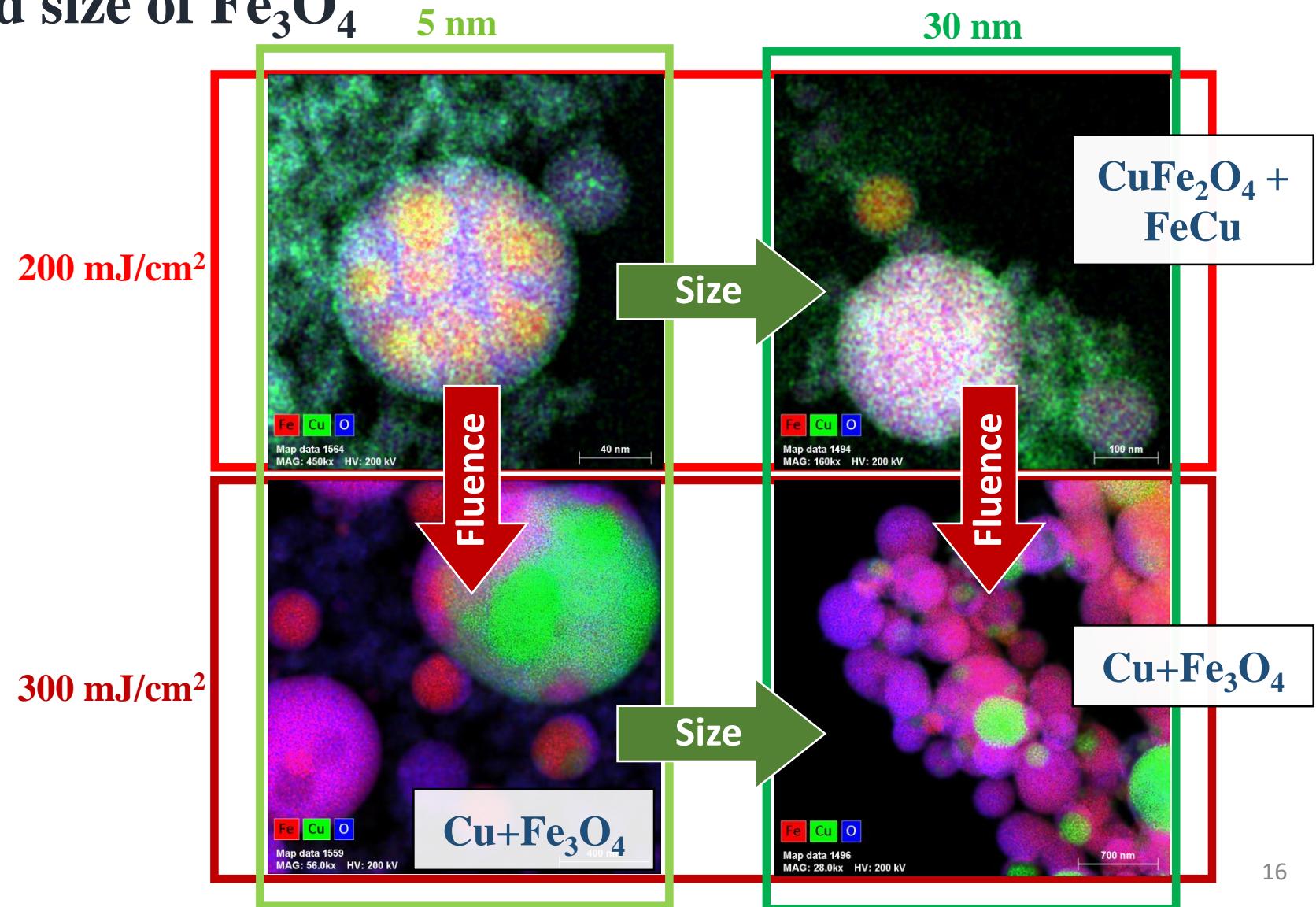
Molar ratio Fe:Cu: 1:1

Wavelength: 532 nm

Frequency: 10 Hz

Irradiation time: 1 h

Solvent: ethanol



## Laser fluence, solvent

Material:  $\text{Fe}_3\text{O}_4 + \text{Cu}$

Size of Cu NPs: 40 nm

200 mJ/cm<sup>2</sup>

Size of  $\text{Fe}_3\text{O}_4$  NPs: 30 nm

Molar ratio Fe:Cu: 1:1

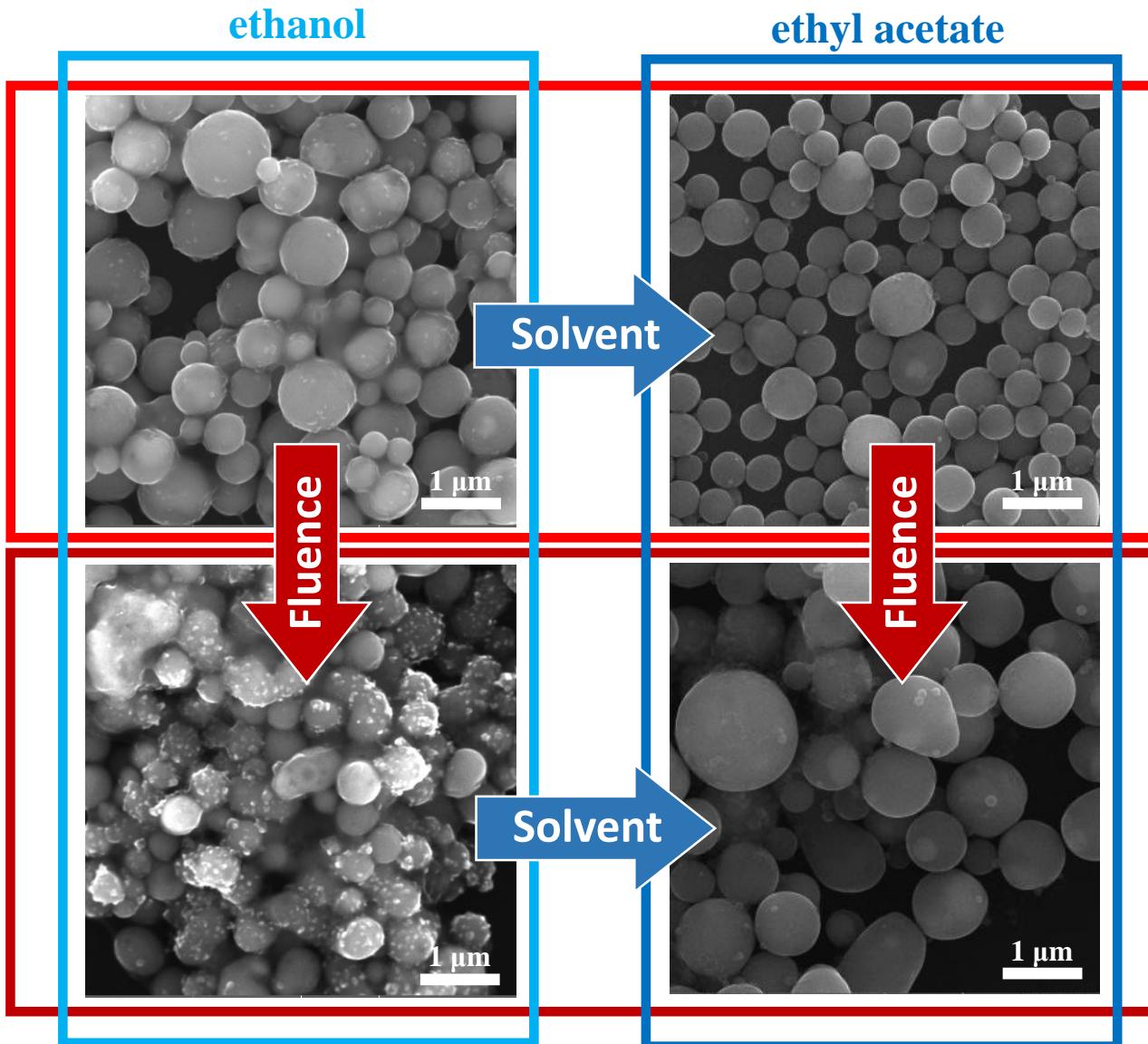
Size of  $\text{Fe}_3\text{O}_4$  NPs: 30 nm

Wavelength: 532 nm

Frequency: 10 Hz

Irradiation time: 1 h

300 mJ/cm<sup>2</sup>



## Laser fluence, solvent

Material:  $\text{Fe}_3\text{O}_4 + \text{Cu}$

Size of Cu NPs: 40 nm

200 mJ/cm<sup>2</sup>

Size of  $\text{Fe}_3\text{O}_4$  NPs: 30 nm

Molar ratio Fe:Cu: 1:1

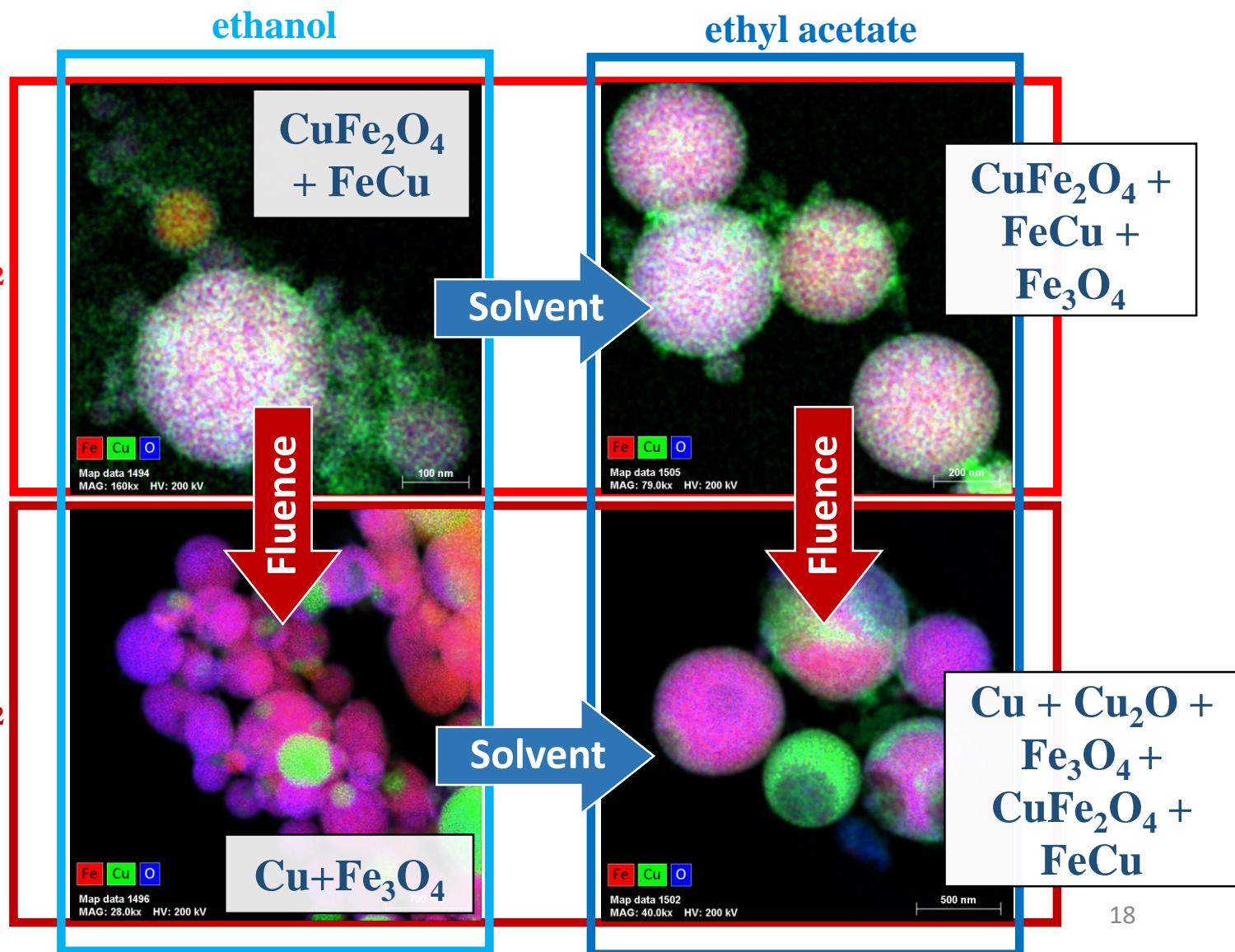
Size of  $\text{Fe}_3\text{O}_4$  NPs: 30 nm

Wavelength: 532 nm

Frequency: 10 Hz

Irradiation time: 1 h

300 mJ/cm<sup>2</sup>



# Laser frequency

Material:  $\text{Fe}_3\text{O}_4 + \text{Cu}$

Size of Cu NPs: 40 nm

Size of  $\text{Fe}_3\text{O}_4$  NPs: 5 nm

Molar ratio Fe:Cu: 3:1

Laser fluence:

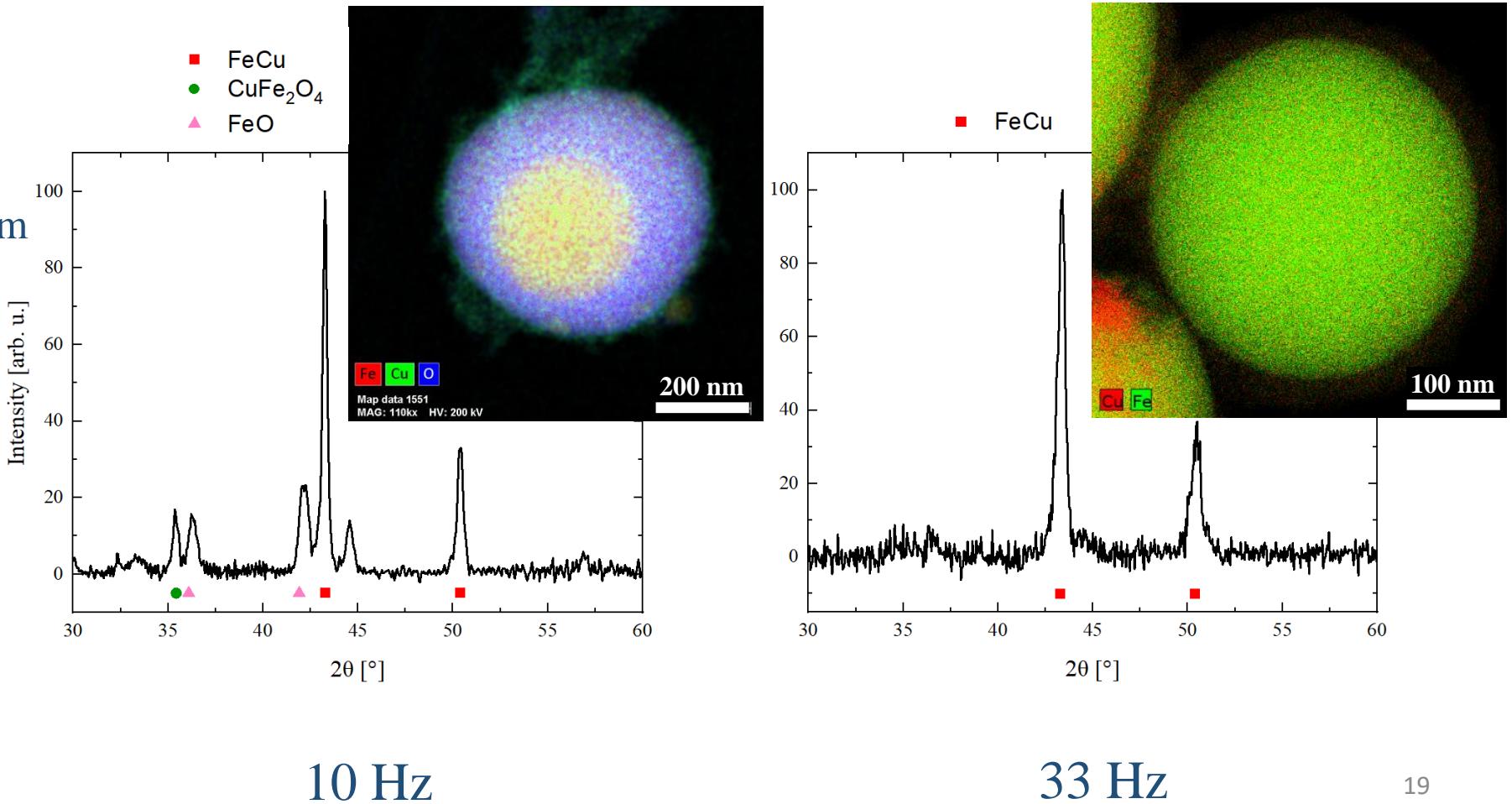
225 mJ/pulse·cm<sup>2</sup>

Wavelength: 532 nm

Frequency: 10 Hz

Irradiation time: 1 h

Solvent: ethanol



# Magnetic properties

Material:  $\text{Fe}_3\text{O}_4 + \text{Cu}$

Size of Cu NPs: 40 nm

Size of  $\text{Fe}_3\text{O}_4$  NPs: 30 nm

Molar ratio Fe:Cu: 1:1

Laser fluence:

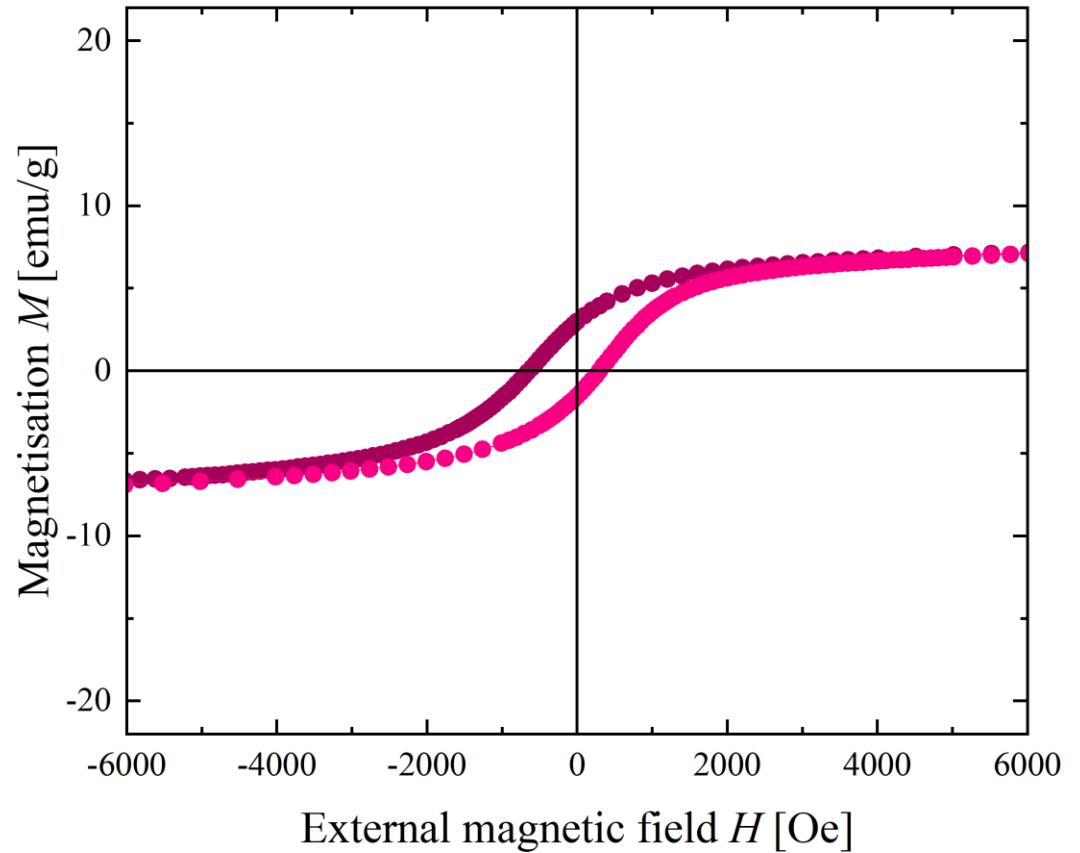
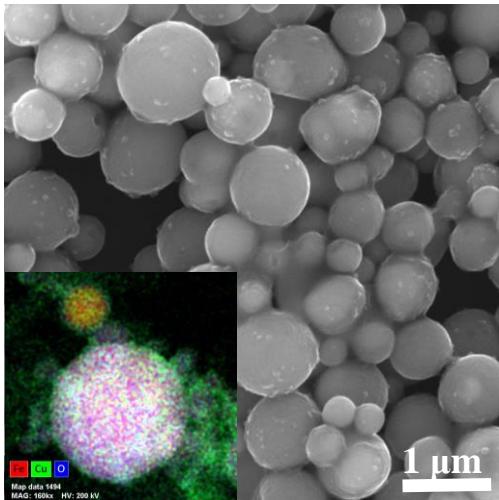
200 mJ/pulse·cm<sup>2</sup>

Wavelength: 532 nm

Frequency: 10 Hz

Irradiation time: 1 h

Solvent: ethanol



# Magnetic properties

Material:  $\text{Fe}_3\text{O}_4 + \text{Cu}$

Size of Cu NPs: 40 nm

Size of  $\text{Fe}_3\text{O}_4$  NPs: 30 nm

Molar ratio Fe:Cu: 1:1

Laser fluence:

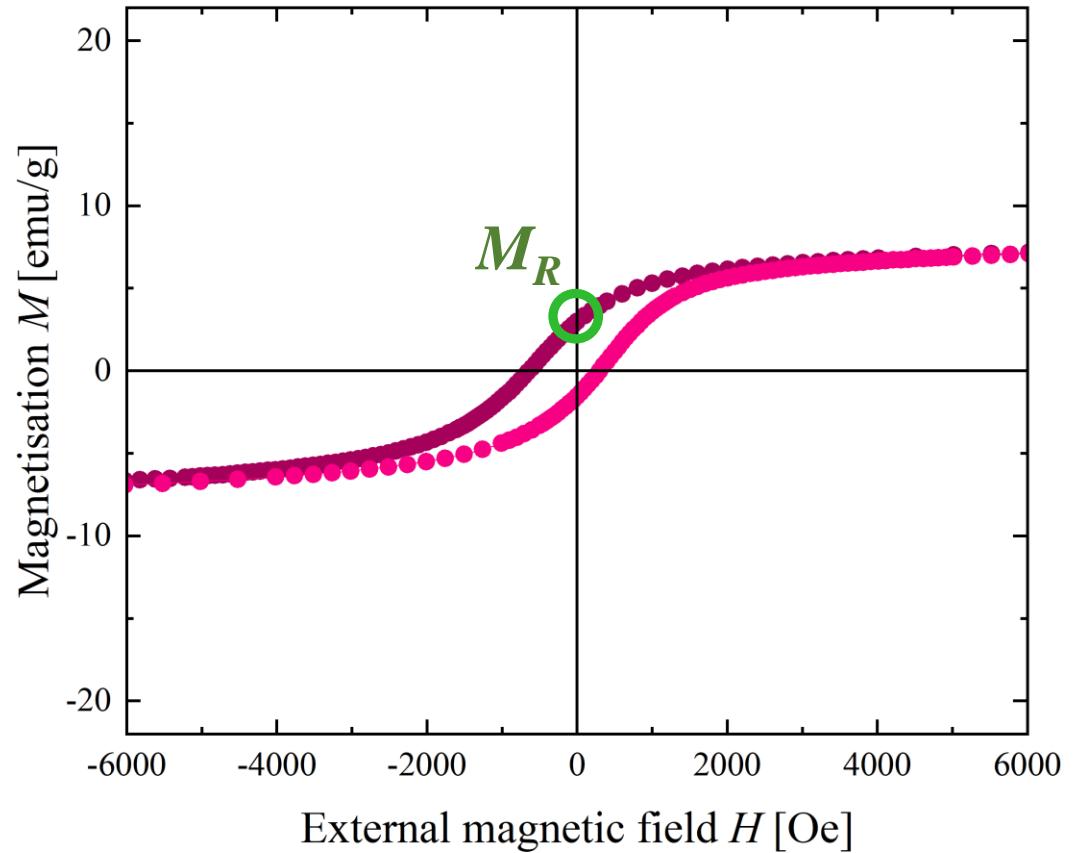
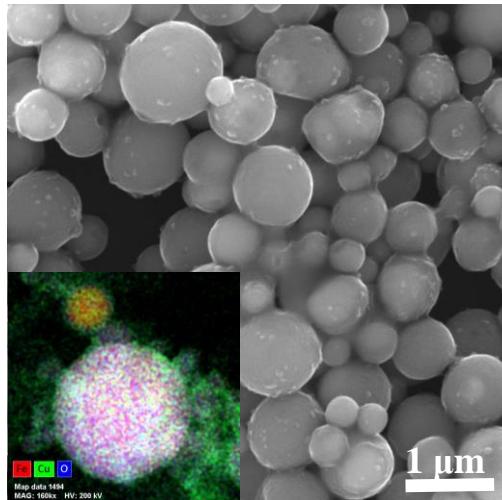
200 mJ/pulse·cm<sup>2</sup>

Wavelength: 532 nm

Frequency: 10 Hz

Irradiation time: 1 h

Solvent: ethanol



# Magnetic properties

Material:  $\text{Fe}_3\text{O}_4 + \text{Cu}$

Size of Cu NPs: 40 nm

Size of  $\text{Fe}_3\text{O}_4$  NPs: 30 nm

Molar ratio Fe:Cu: 1:1

Laser fluence:

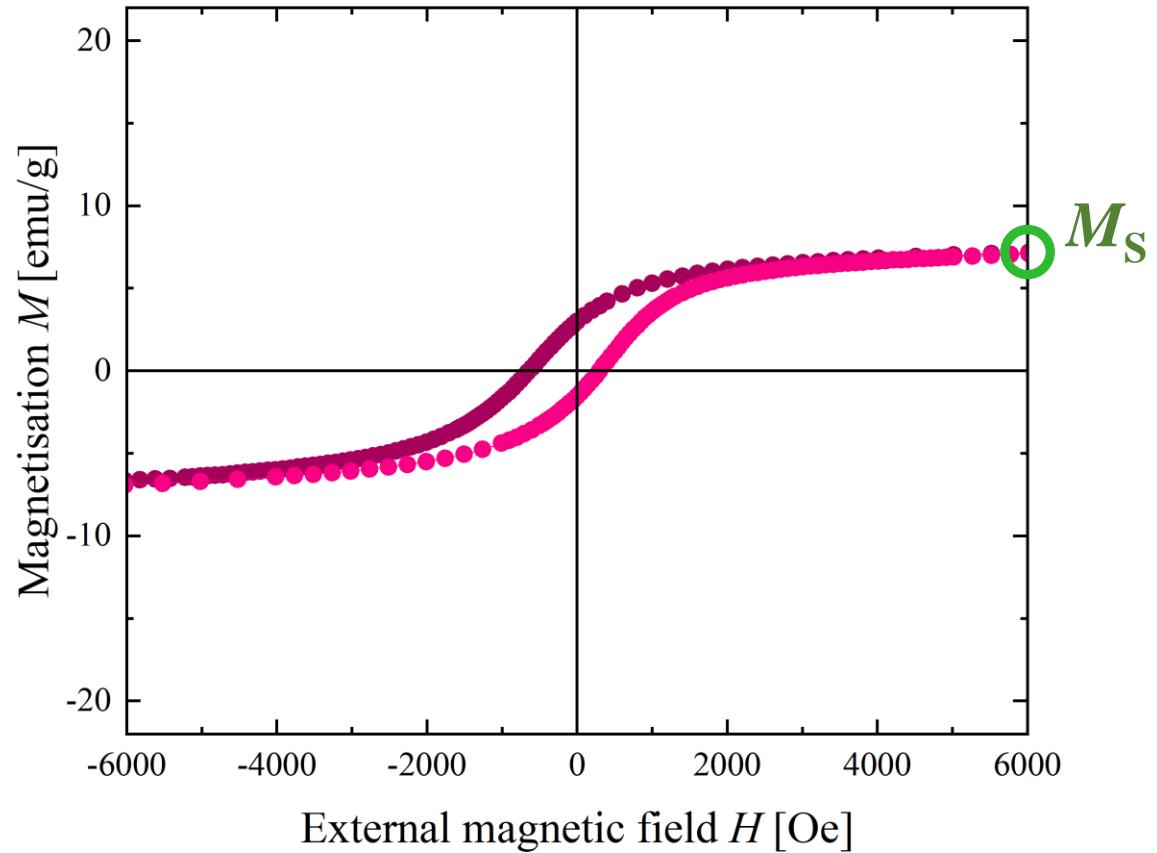
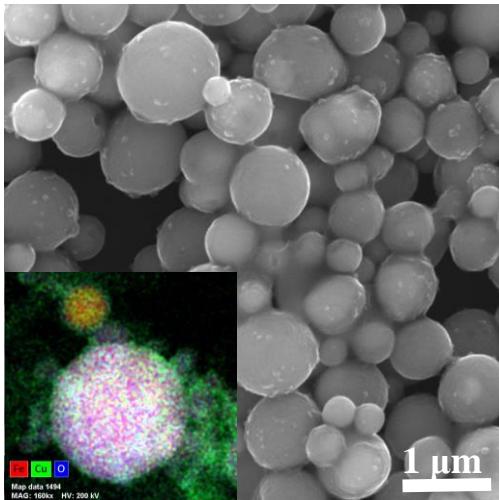
200 mJ/pulse·cm<sup>2</sup>

Wavelength: 532 nm

Frequency: 10 Hz

Irradiation time: 1 h

Solvent: ethanol



# Magnetic properties

Material:  $\text{Fe}_3\text{O}_4 + \text{Cu}$

Size of Cu NPs: 40 nm

Size of  $\text{Fe}_3\text{O}_4$  NPs: 30 nm

Molar ratio Fe:Cu: 1:1

Laser fluence:

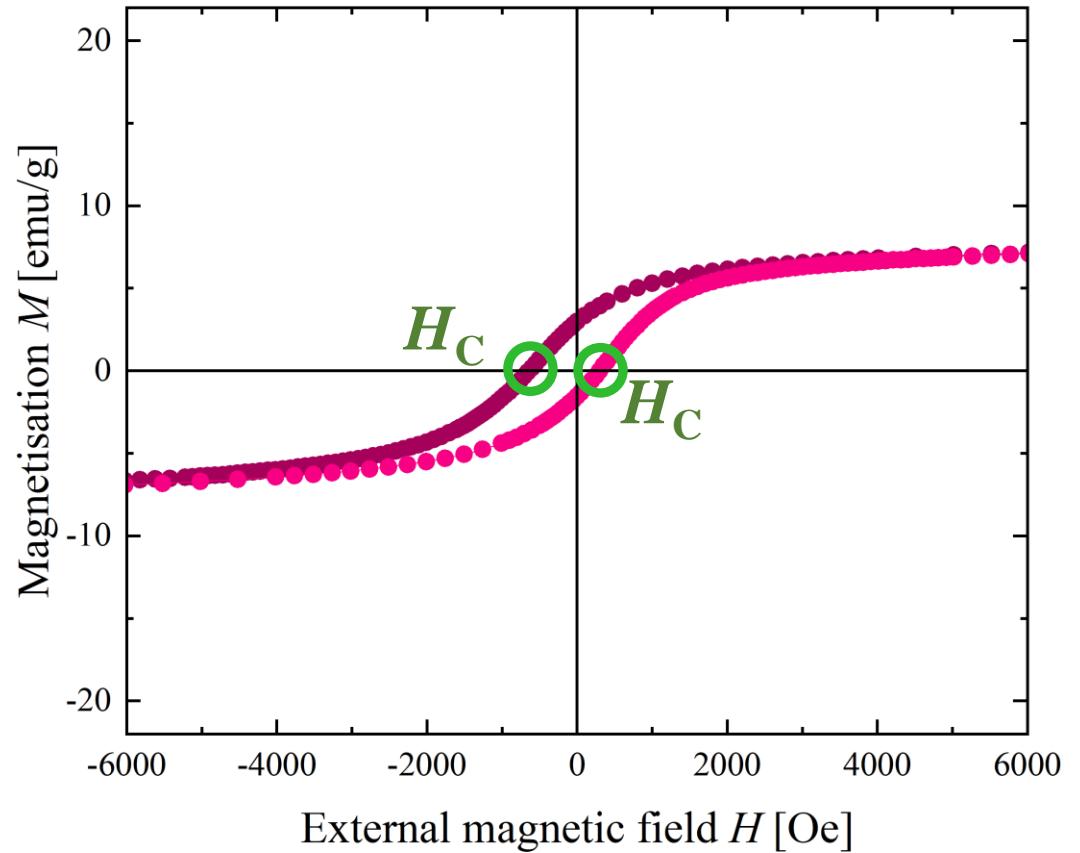
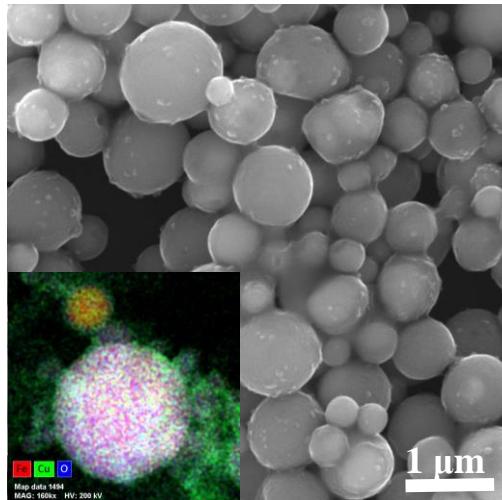
200 mJ/pulse·cm<sup>2</sup>

Wavelength: 532 nm

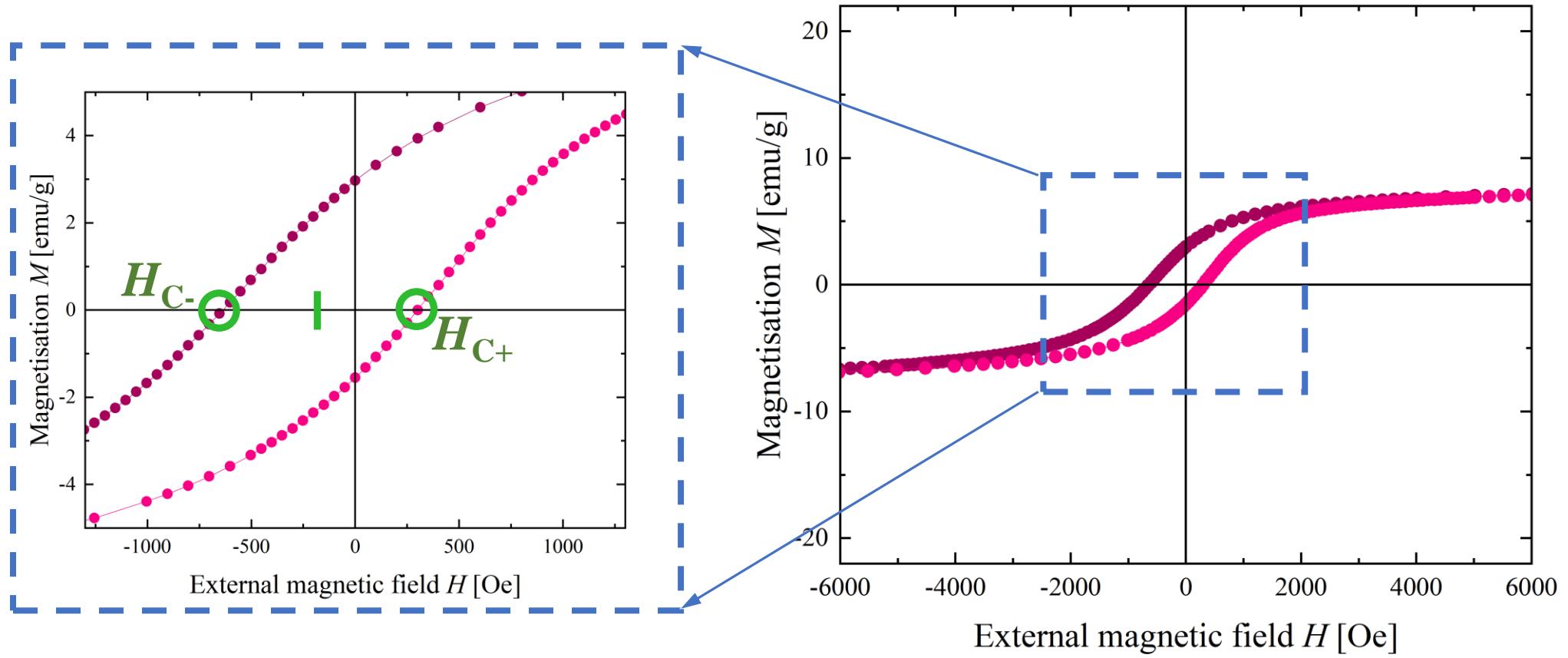
Frequency: 10 Hz

Irradiation time: 1 h

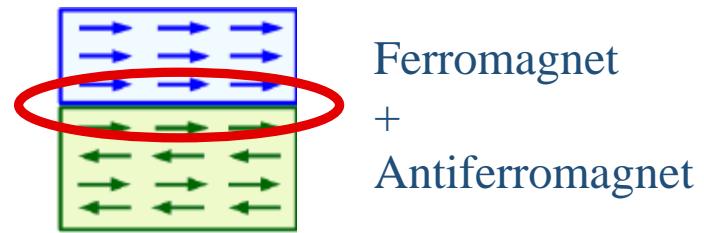
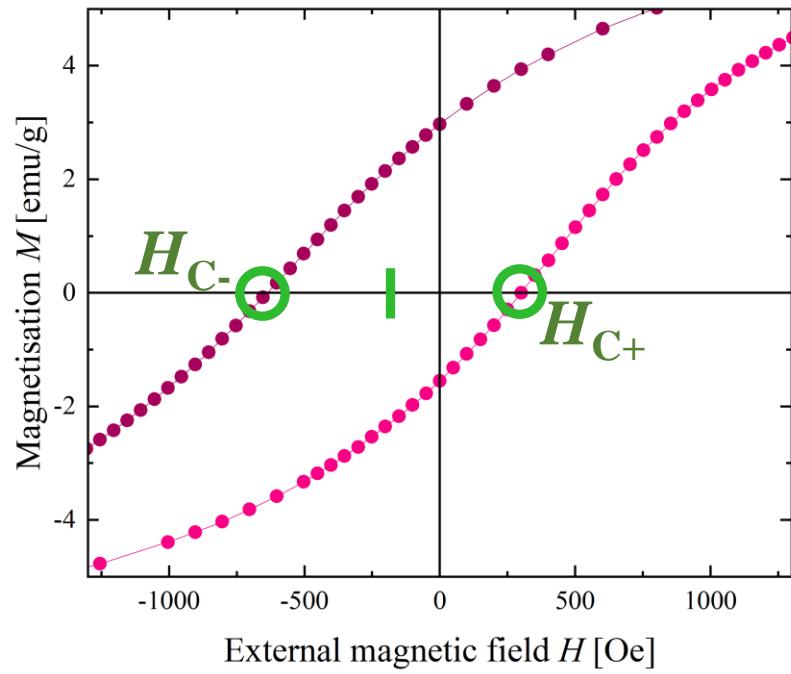
Solvent: ethanol



## Exchange bias effect

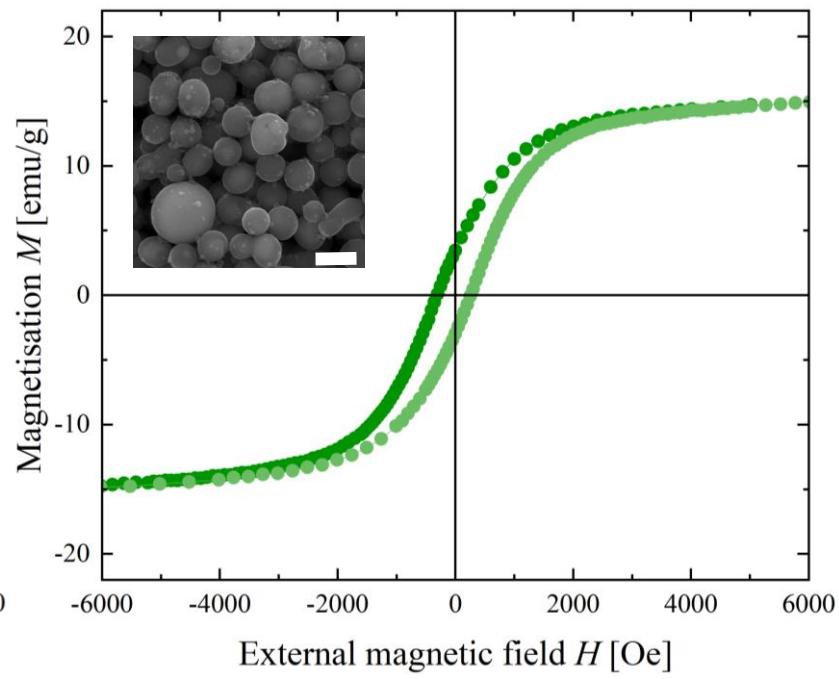
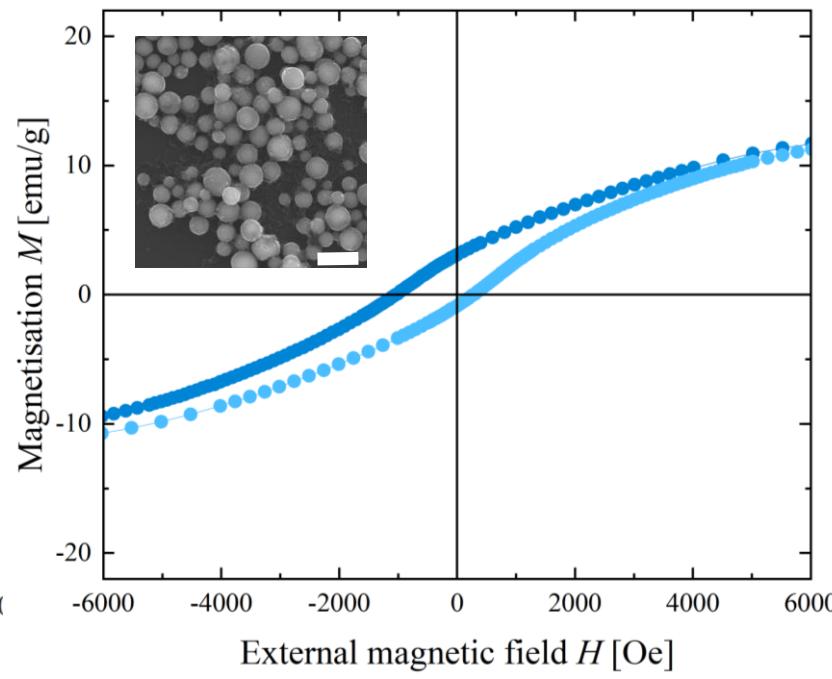
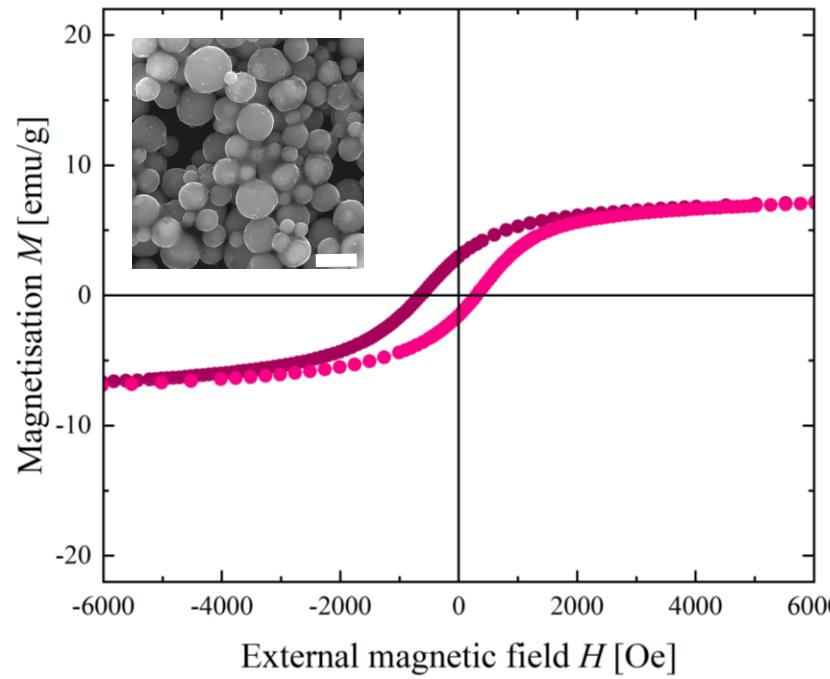


# Exchange bias effect

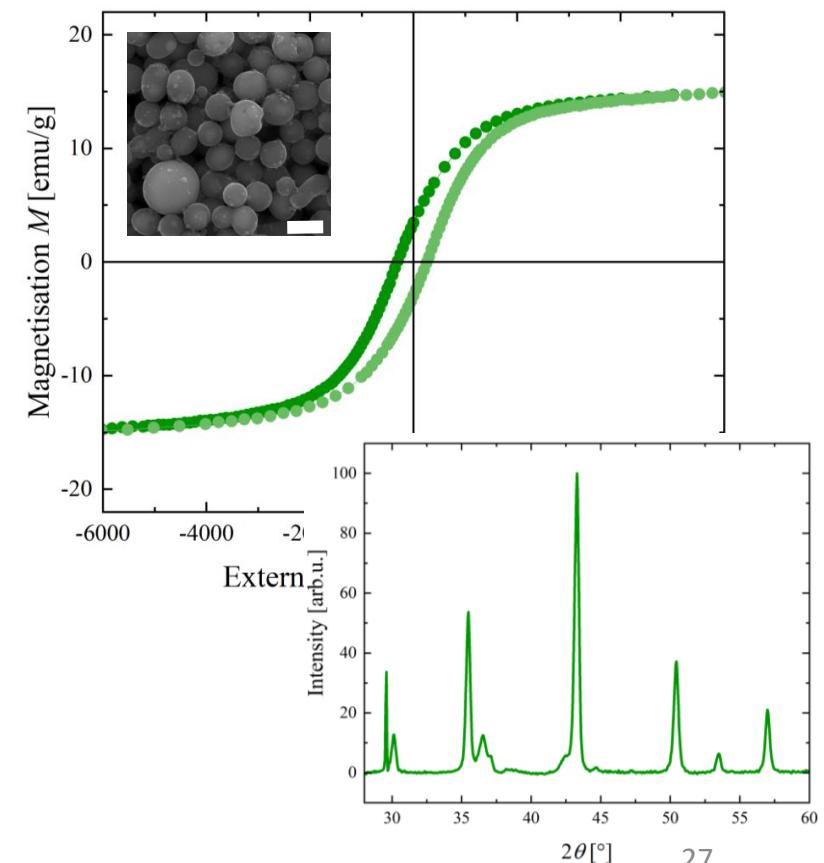
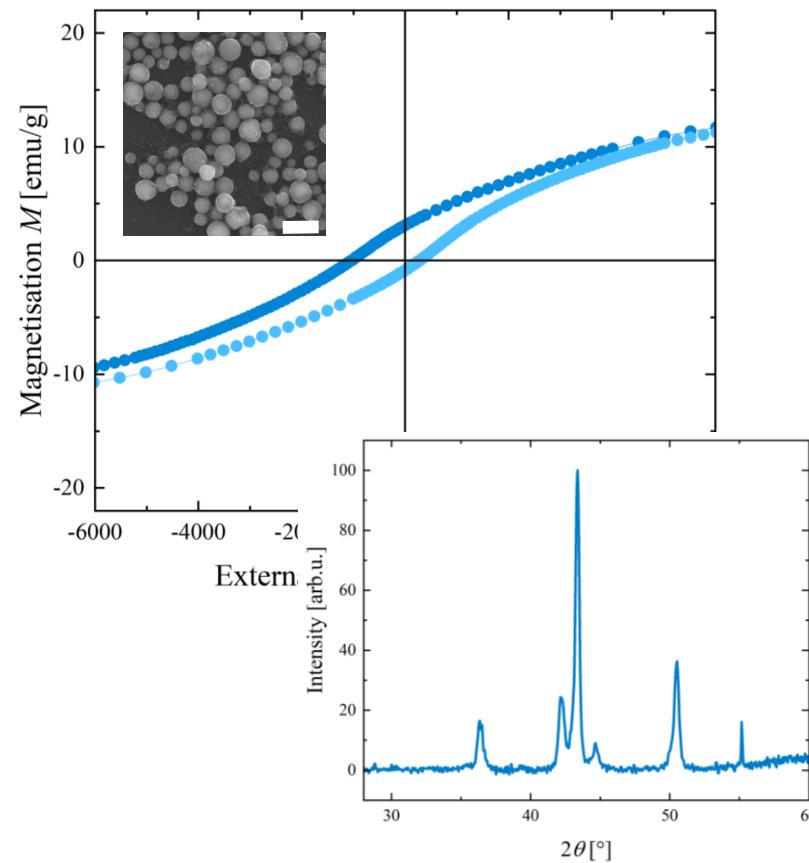
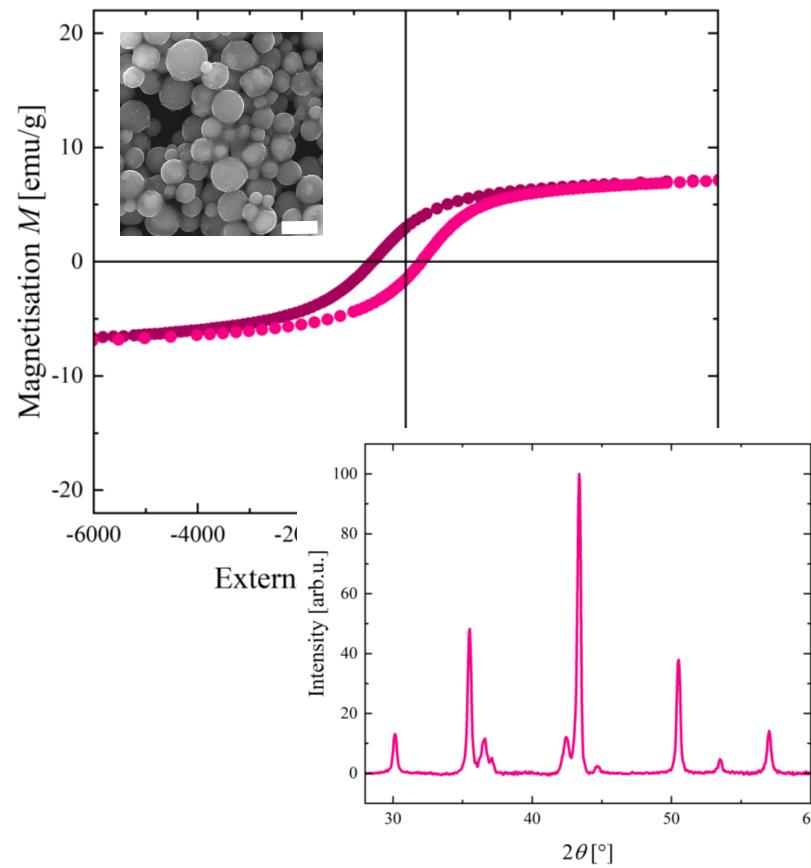


Ferromagnet  
+  
Antiferromagnet

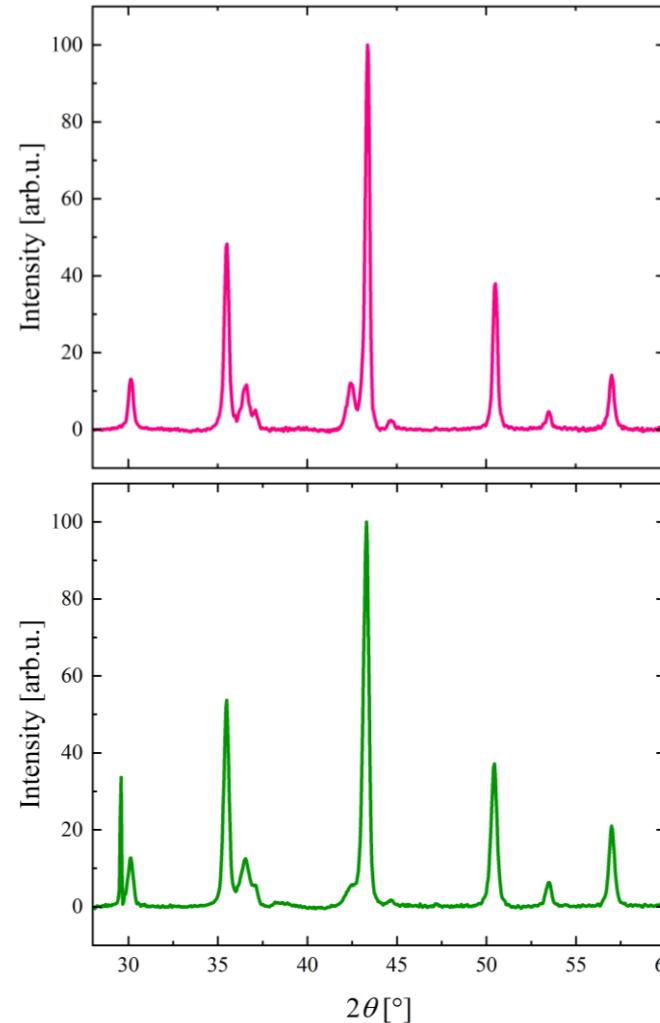
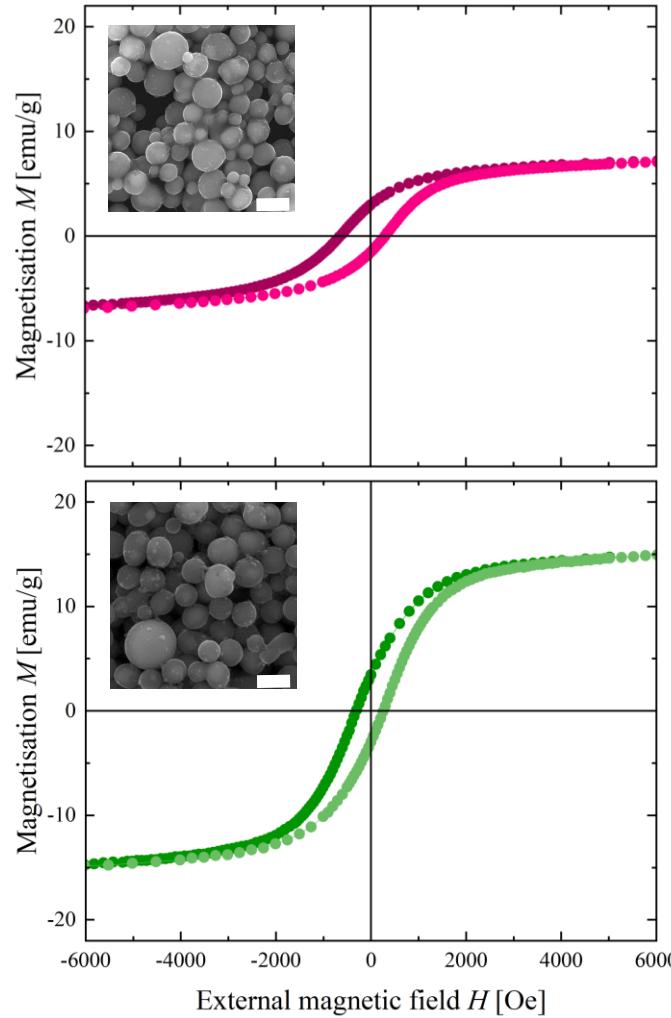
## Magnetic properties for 3 different samples



# Magnetic properties for 3 different samples

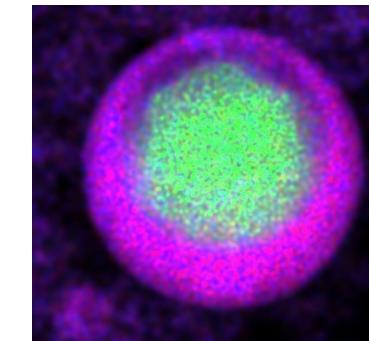
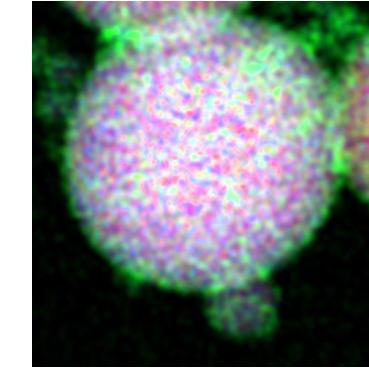


## Magnetic properties for 3 different samples



## Summary

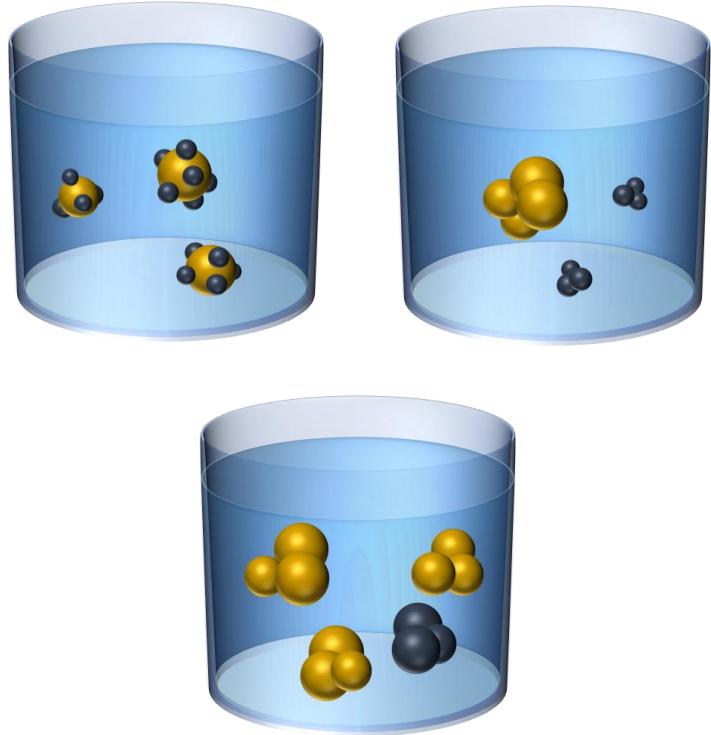
- Higher fluence → bigger particles
- less oxidised components
- component separation



## Summary

- Different size of raw NPs → different fluence
- structural changes
- different agglomeration
- Different solvent → different oxidation state

From agglomeration to mechanism of composite formation

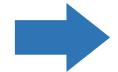


## Summary

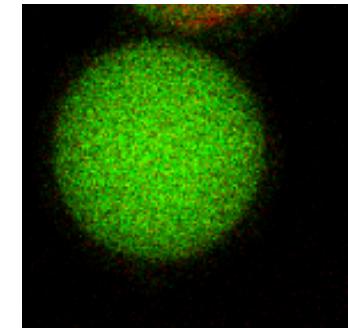
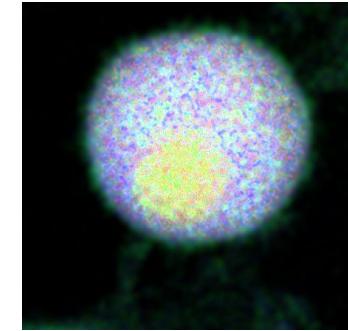
Higher frequency



less oxidised components



more even components distribution

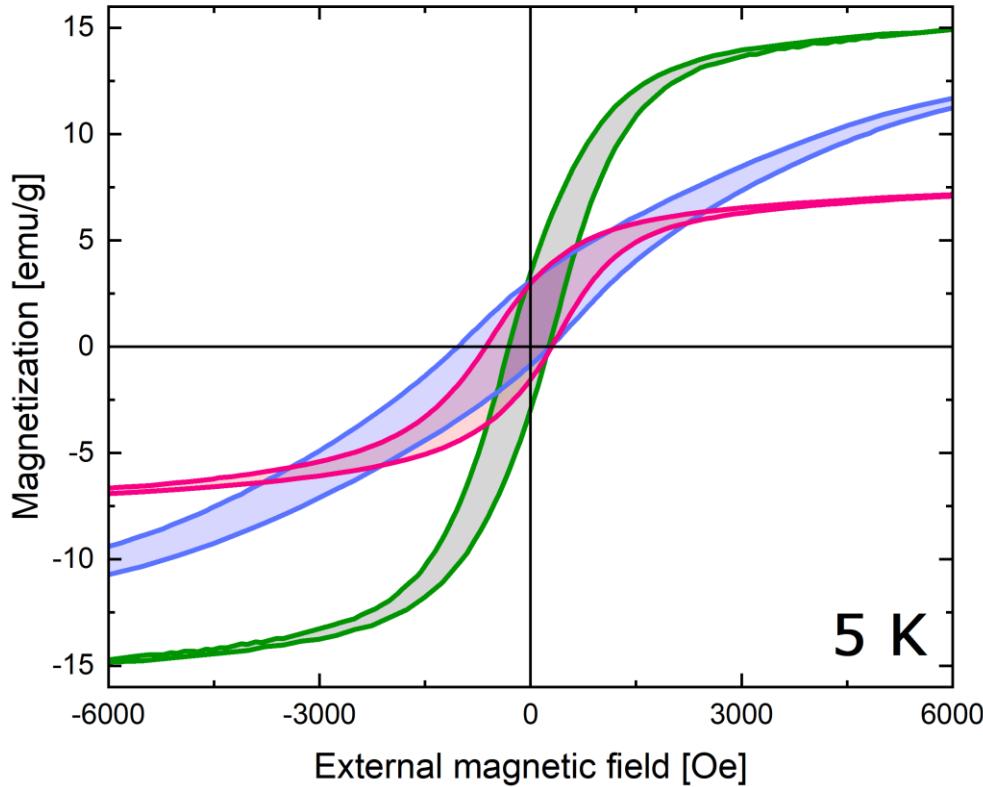


## Summary

Change of parameters  
of synthesis



Modulation of magnetic  
properties



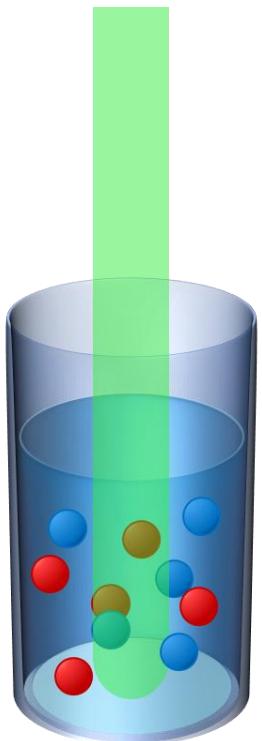


**Thank you for attention!**

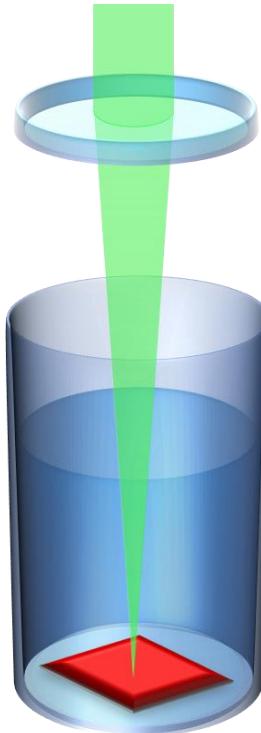
# Group of Pulsed Laser Irradiation in Liquid methods

Important parameters:

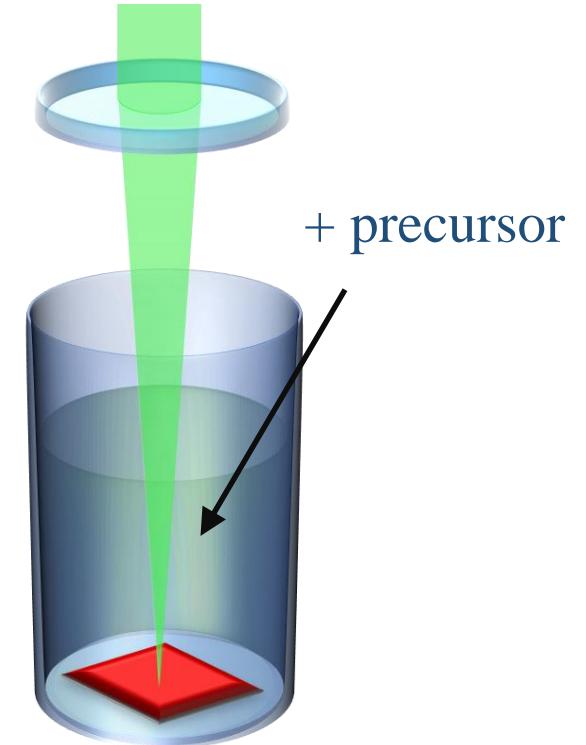
- Materials
- Molar ratio
- Laser fluence
- Wavelength
- Irradiation time
- Solvent
- Laser frequency
- ...



Pulsed Laser Melting  
in Liquid

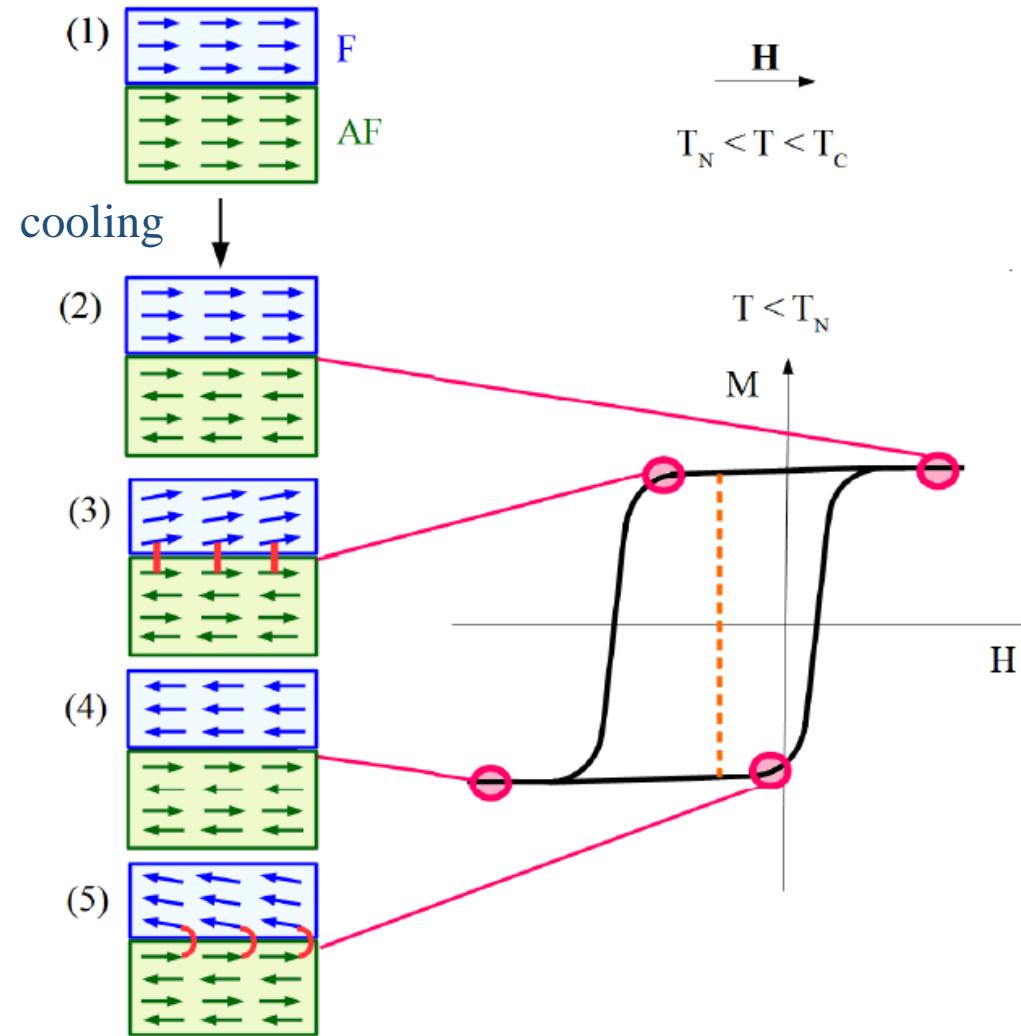


Pulsed Laser Ablation  
in Liquid



Reactive Laser Ablation  
in Liquid

# Exchange bias



## Molar ratio Fe:Cu

Material:  $\text{Fe}_3\text{O}_4 + \text{Cu}$

Size of Cu NPs: 40 nm

Size of  $\text{Fe}_3\text{O}_4$  NPs: 5 nm

Laser fluence:

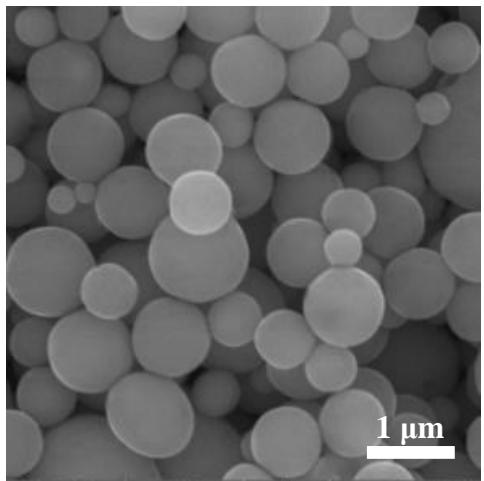
300 mJ/pulse·cm<sup>2</sup>

Wavelength: 532 nm

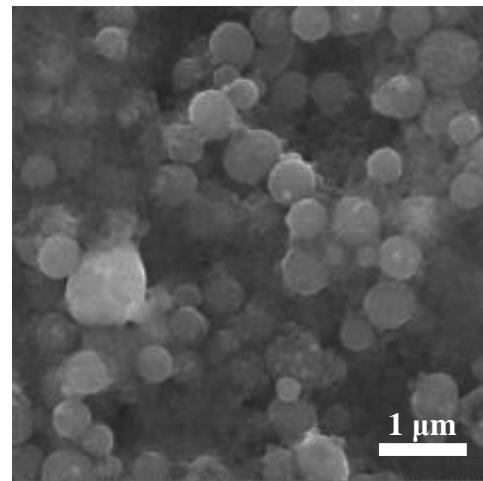
Frequency: 10 Hz

Irradiation time: 1 h

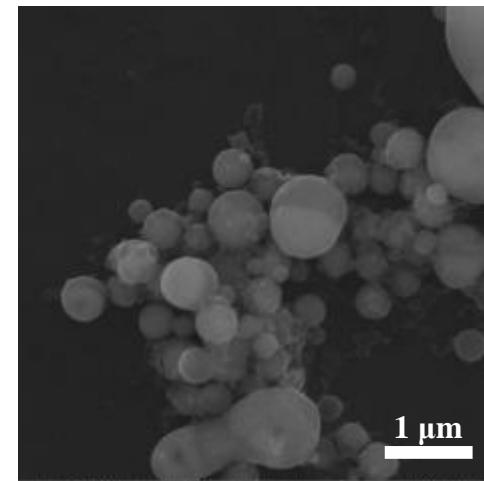
Solvent: ethanol



1:1



1:3



3:1

## Molar ratio Fe:Cu

Material:  $\text{Fe}_3\text{O}_4 + \text{Cu}$

Size of Cu NPs: 40 nm

Size of  $\text{Fe}_3\text{O}_4$  NPs: 5 nm

Laser fluence:

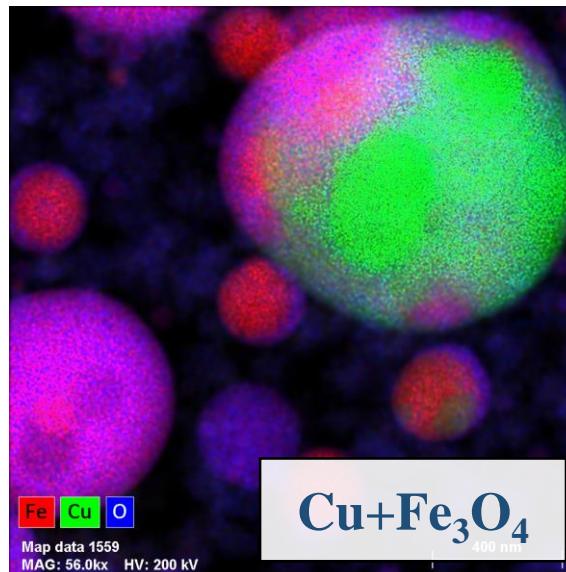
300 mJ/pulse·cm<sup>2</sup>

Wavelength: 532 nm

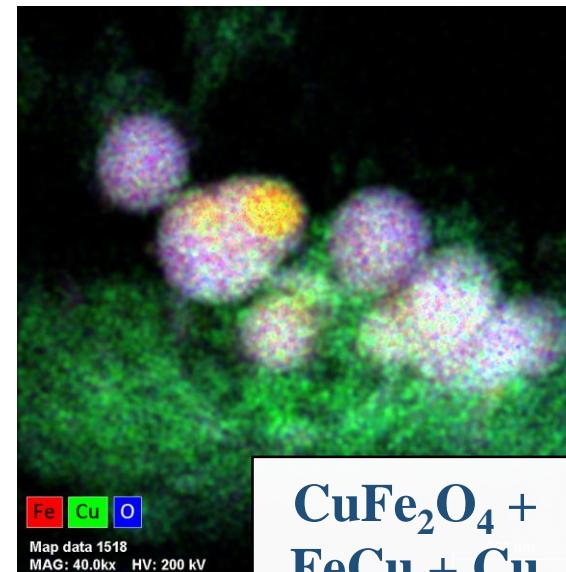
Frequency: 10 Hz

Irradiation time: 1 h

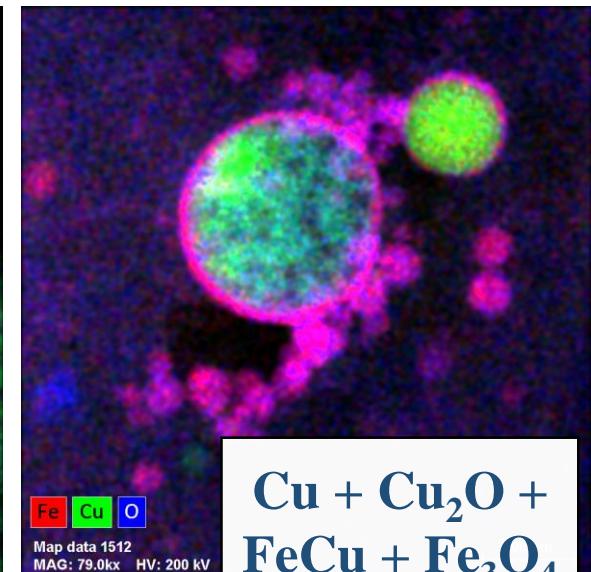
Solvent: ethanol



1:1



1:3



3:1